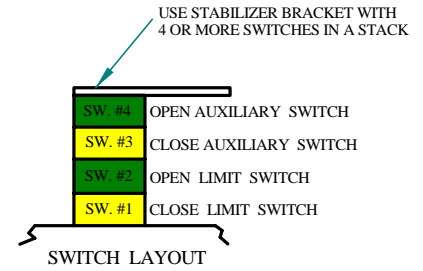
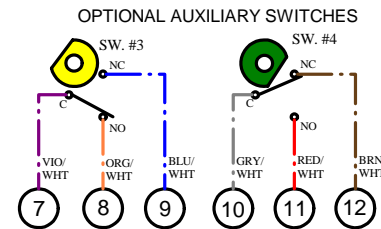
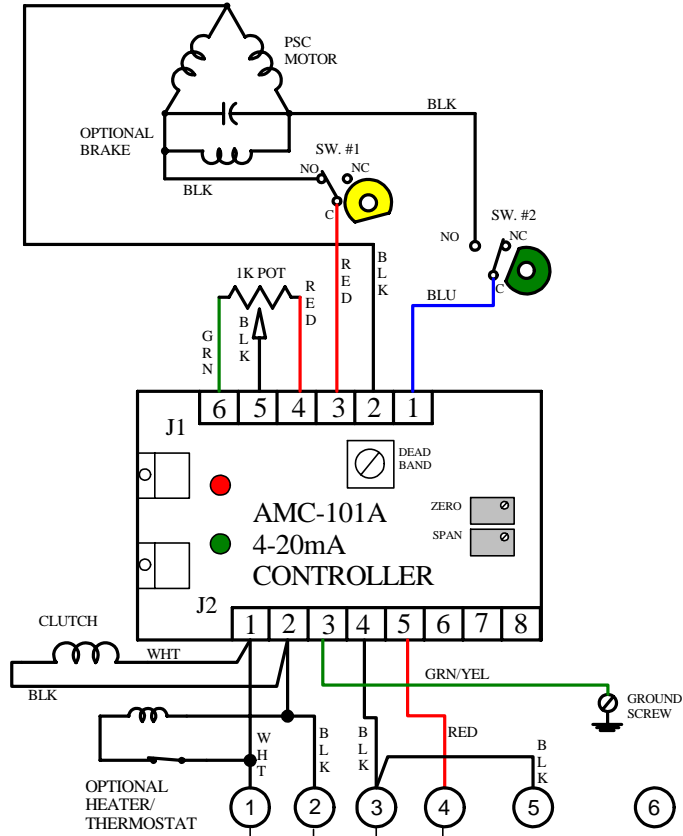


| | | | |
|---|---|---------|-----|
| 1 | ADDED SWITCHES, BRAKE AND HEATER, CHANGED TERMINALS | 26SEP16 | WJR |
|---|---|---------|-----|

ACTUATOR SHIPPED AS SHOWN IN OPEN POSITION

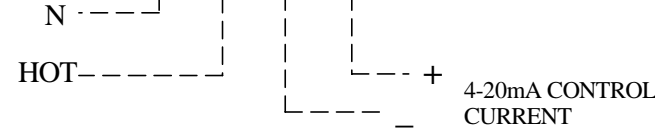


NOTE:
THE FEEDBACK POTENTIOMETER AND LIMIT SWITCHES HAVE BEEN SET AT THE FACTORY - THEY DO NOT REQUIRE FURTHER CALIBRATION.

TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE TRIM POTS LABELED Z (ZERO) FOR CLOSE (4mA) AND S (SPAN) FOR OPEN (20mA).

115VAC POWER TO BE APPLIED ALL THE TIME - THIS POWERS AND ENGAGES THE MOTOR CLUTCH. WHEN POWER IS REMOVED, THE CLUTCH DIS-ENGAGES AND THE ACTUATOR WILL FAIL TO THE DESIRED POSITION.

120 VAC POWER SUPPLY



FIELD WIRING

| | | |
|-----------------------|--|----------------|
| I_CI | Indelac Controls, Inc. Florence, Ky. 41042 | |
| | WIRING DIAGRAM, ASC SERIES SPRING RETURN, 115VAC W/CLUTCH, 4-20mA POSITIONER, OPTIONAL BRAKE, HEATER & 2 AUX. SWITCHES | |
| WJR | 18SEP13 | W130918 |