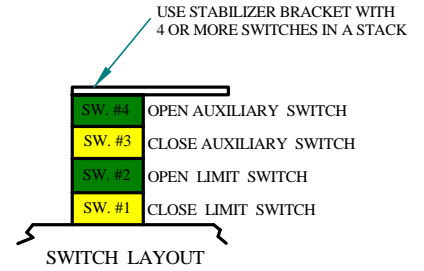


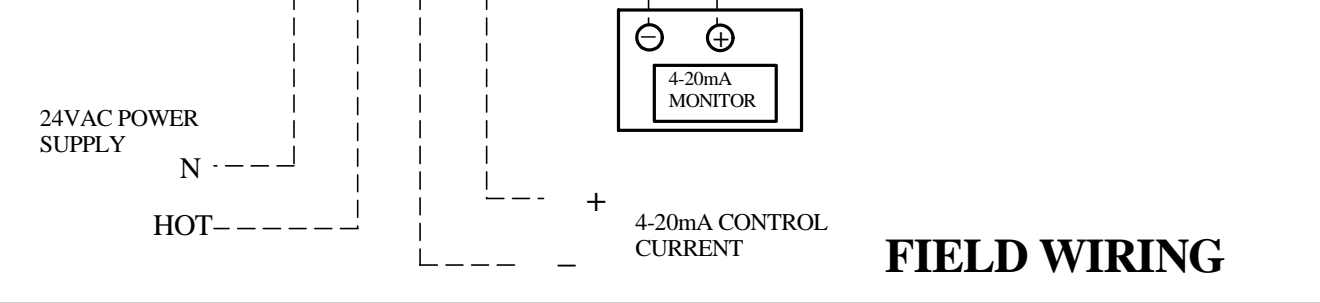
REV.	DESCRIPTION	DATE	BY
1	ADDED TERMINAL BLOCK AND WIRE COLORS; UPDATE DWG	25JUL16	WJR



NOTE:
THE FEEDBACK POTENTIOMETER AND LIMIT SWITCHES HAVE BEEN SET AT THE FACTORY - THEY DO NOT REQUIRE FURTHER CALIBRATION. (S SERIES; J1-4 IS GREEN, J1-6 IS RED WIRE)

TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE TRIM POTS LABELED Z (ZERO) FOR CLOSE AND S (SPAN) FOR OPEN.

DC MOTOR CONNECTIONS TO 24VAC BOARD:
S & MH = 9 (-); 12 (+)
R & OTHER M = 9 (+); 12 (-)



FIELD WIRING

I C I Indelac Controls, Inc.
Florence, Ky. 41042

WIRING DIAGRAM, 24VAC ELECTRIC ACTUATOR WITH 4-20mA POSITIONER, 4-20mA TRANSMITTER & OPTIONAL 2 AUXILIARY SWITCHES, HEATER/THERMOSTAT & BRAKE

10-09-2006	W061009
JLR	