

INDELAC

CONTROLS, INC.

322 SERIES

ELECTRIC FAIL-SAFE DEVICE

BATTERY BACKUP SYSTEM

INSTALLATION, OPERATION & MAINTENANCE MANUAL

FOR USE WITH:
115VAC & 230VAC FAIL-SAFE DEVICES
5 / 7 / 10 / 15 / 30 AMPS

REVISED: SEPT 2021

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For a digital copy of this manual, access to training videos, access to 3D product renderings,
or to request additional support

VISIT OUR WEBSITE AT WWW.INDELAC.COM

INTRODUCTION:

Thank you for selecting Indelac Controls, Inc. (ICI) for your UPS / Battery Backup System needs. We at ICI are proud of our products and feel confident they will meet or exceed your expectations of quality and reliability.

Every precaution has been taken to insure that your equipment will arrive undamaged; however, accidents do occur. Therefore, the first thing you must do upon receipt of your package is to inspect it for damage. If the box is damaged there is a possibility that the equipment inside the box may be damaged as well. If this is the case **YOU MUST FILE A CLAIM** with the delivering **CARRIER**. All shipments are **F.O.B.** our factory and it is **YOUR RESPONSIBILITY** to file a claim for damages.

NOTE: ICI'S ELECTRIC FAIL-SAFE DEVICE MAY BE USED WITH OTHER BRANDS OF ELECTRIC ACTUATORS - ACTUATOR TERMINAL CONNECTIONS WILL NOT BE THE SAME. CONTACT SALES TO VERIFY APPLICATION FIT.

STORAGE:

If the Fail-Safe Device is scheduled for installation at a later date:

1. Store off the floor protect with unsealed cover allowing for side and bottom ventilation. In the event that the unit is going to be stored where there is insufficient temperature control internal heaters must be installed and energized to protect the unit from condensation and extreme temperature variations.
2. Store in a climate controlled building.
3. Store in a clean and dry area.
4. See the Maintenance Section in this Manual for Proper Care of the Battery.

FOR FUTURE REFERENCE RECORD:

1. Fail-Safe model number _____
2. Fail-Safe enclosure type NEMA 4_____, NEMA 4X_____, NEMA 7_____.
3. Fail-Safe output Voltage _____
4. Fail-Safe serial number _____
5. Date of installation _____ Put into operation _____

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PRODUCT DESCRIPTION:

The Indelac Controls Electric Fail-Safe Device provides battery backup power to your actuator in the unlikely event that the Factory or Facility Mains Power should go down. These devices are designed to seamlessly convert 12vdc, 24vdc or 36vdc battery standby power to 115vac or 230vac to power your actuator. The battery power supplies an internal Power Inverter that converts the DC to AC to run the actuator to the user wired Fail Position when the Mains Power fails. When normal Mains Power is present, it powers the actuator and provides a maintenance charge to the backup battery. When the Mains Power fails or drops out momentarily, the Power Inverter will automatically switch over to battery power and supply a PWM sine wave AC to the actuator. When the Mains Power comes back online, the Power Inverter will immediately transfer Mains Power back to the actuator and proceed to re-charge and maintain the battery.

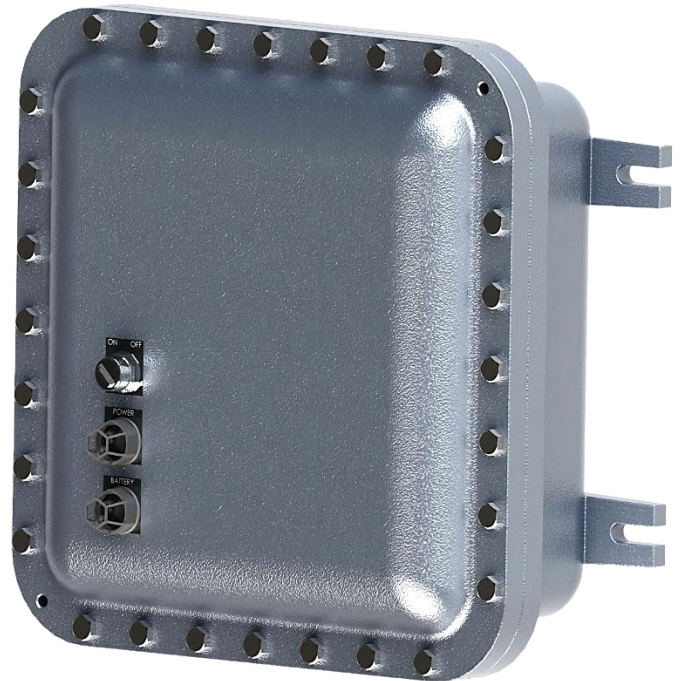
The Electric Fail-Safe Devices come in a variety of styles and sizes to fit the smallest to largest of actuators. Indelac provides these Devices in NEMA 4, NEMA 4X or NEMA 7 enclosures to provide 5, 7, 10, 15 or 30 Amps of output power for 115VAC & 230Vac applications. Information regarding the 3 Amp and all 24VDC devices can be found in their respective Installation and Operation Manuals. Each Fail-Safe Device is designed to supply the actuator's continuous Full Load Ampere draw to drive the Actuator to the Fail-Safe position. The Power Inverter can also supply the additional current required for start-up / Locked Rotor Ampere Torque for up to the initial 1-2 second turn on.

The internal Power Inverter has a built in 3 Stage Battery Charger for the on-board Sealed Lead Acid Battery. Depending on the size & age of the battery used in each Fail-Safe Device, battery charge time can vary from hours to overnight for a full charge.

Optional features, such as Emergency Disconnect Switches, Internal Heaters and Internal Relays to run more than 1 actuator to Fail Position may be ordered – Consult the Factory for available **SPECIAL Options**.



5 AMP NEMA 4X VERSION SHOWN



5 AMP NEMA 7 VERSION SHOWN

UNIT SPECIFICATIONS:

Enclosure rating:	NEMA 4; NEMA 4X & NEMA 7
Operating Voltages:	115vac or 230vac
Fail-Safe Device Fuses:	See the Maintenance Section for Fuse Values
Light Indicators:	Green = Power; Yellow = Battery; Red = Mains ON
Battery:	12vdc or 2/3-12vdc (24vdc & 36vdc for 230vac units)

ALL OTHER SPECIFICATIONS ARE DEPENDENT ON THE STYLE AND CURRENT OUTPUT OF YOUR FAIL-SAFE DEVICE. SEE THE **STANDARD PART NUMBER SPECIFICATION CHART** FOR MORE INFORMATION.

WIRE SIZING AND LENGTHS:

Indelac recommends the Installer follow the wire gauge chart shown below when connecting the Fail-Safe Device to the actuator. The Fail-Safe Device should be mounted at the shortest distance possible to the actuator to assure best possible performance. Indelac DOES NOT recommend that the Fail-Safe Device be mounted any further than 100 feet from the actuator.

WARNING!

**WIRING MUST CONFORM TO ALL STATE AND LOCAL ELECTRICAL WIRING CODES.
 THIS DEVICE SHOULD BE INSTALLED BY A LICENSED ELECTRICIAN.
 IMPROPER POWER CONNECTION CAN RESULT IN DAMAGE TO THE COMPONENTS OR SERIOUS
 INJURY TO THE INSTALLER.
 VERIFY THAT ALL WIRES ARE DE-ENERGIZED BEFORE MAKING ELECTRICAL CONNECTIONS!**

WIRE GAUGE / DISTANCE CHART

Fail-Safe Device	18	16	14	12	10
Amperage	MAXIMUM Distance in Feet From Fail-Safe				
5 Amp	100	100	-	-	-
7 Amp	50	100	100	-	-
10 Amp	-	50	100	100	-
15 Amp	-	-	50	100	100
30 Amp	-	-	-	50	50

NOTE: For all wiring, make sure the connectors and wires are fully seated after making all wiring Connections and Screw Terminals are tight!

ELECTRICAL CONNECTIONS & WIRING DIAGRAMS:

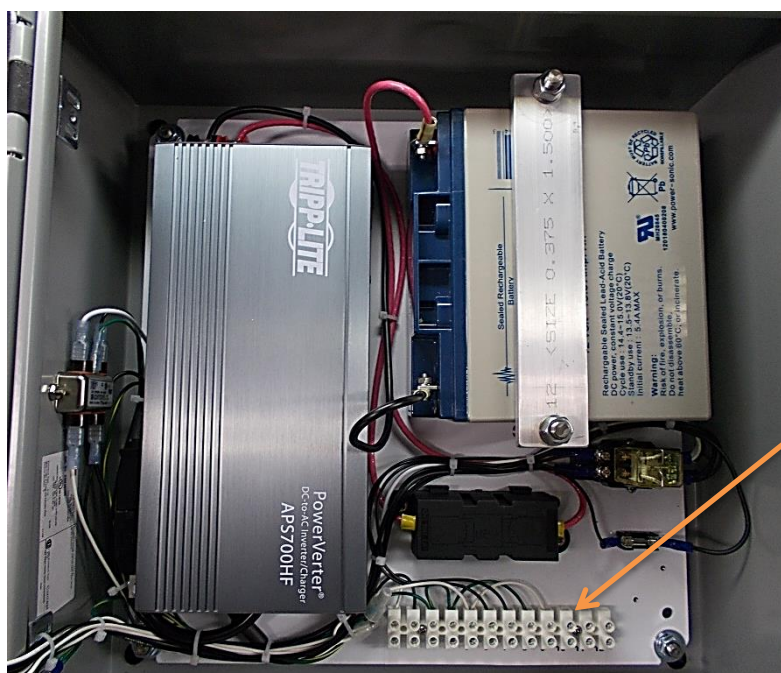
All wiring is to be completed through the conduit openings using the appropriate conduit – Refer to your local electrical codes. Open the Fail-Safe Device door by turning the latch counter-clockwise using a flat head screwdriver. To Open the Door on the NEMA 7 enclosure, ALL of the outer Door bolts need to be removed before Opening at the hinge. Connect the Main Power to the Fail-Safe Device & connect the Fail-Safe Device to the actuator per the appropriate wiring diagram below. Assure that the power wires are DE-ENERGIZED!

Mount the Fail-Safe Device to a solid surface using the appropriate hardware. These units are heavy and using hardware that is not appropriate or too small may cause the Fail-Safe Device to separate from its mounting and become damaged. See the Part Number Specifications Section for dimensions and weights.

CAUTION: Make sure that the wires are DE-ENERGIZED BEFORE making any electrical connections. Serious damage to the components or serious injury/death may occur.

Also verify that the proper voltage and wiring is being connected to the Fail-Safe Device and matches the required input of BOTH the Device and the Actuator.

NOTE: Two (2) conduit openings are supplied in the cabinet housing of the Fail-Safe Device. One opening is for the incoming AC power wires and the other is for the Outgoing Power wires to the actuator. All wires are to be securely tightened into the Customer Connections Terminal Block.



**CUSTOMER CONNECTIONS
TERMINAL BLOCK**

**INTERNAL CONNECTIONS VIEW
(5 AMP NEMA 4X VERSION SHOWN)**

The diagram illustrates the electrical connections for the W180510 actuator. It is divided into two main sections: internal wiring and field wiring.

Internal Wiring:

- Power Supply:** A 120VAC supply with NEU (Neutral) and HOT lines. An optional heater/thermostat is connected in series with the HOT line.
- Relay 1:** A relay with a coil and contacts. The coil is connected to the HOT line and ground. The contacts are used to switch the AC power to the inverter.
- AC Power Inverter/Charger:** A 12VDC/120VAC unit that converts the battery power to AC for the heater.
- Battery:** A 12VDC battery with 18Ah capacity, connected to the inverter via a 125A DC fuse.
- Filter:** A filter unit connected to the inverter output.
- Grounding:** Multiple ground screws are shown for secure electrical connections.

Field Wiring:

- Terminal Block:** A terminal block at the bottom of the actuator with terminals for NEU, HOT, GND, and a common terminal.
- SPDT Control Switch:** A switch shown for illustration, used to control the actuator's operation.
- Wiring Connections:** Various colored wires (BLK, GRN/YEL, WHT, RED) connect the internal components to the terminal block and the field wiring.

Legend:

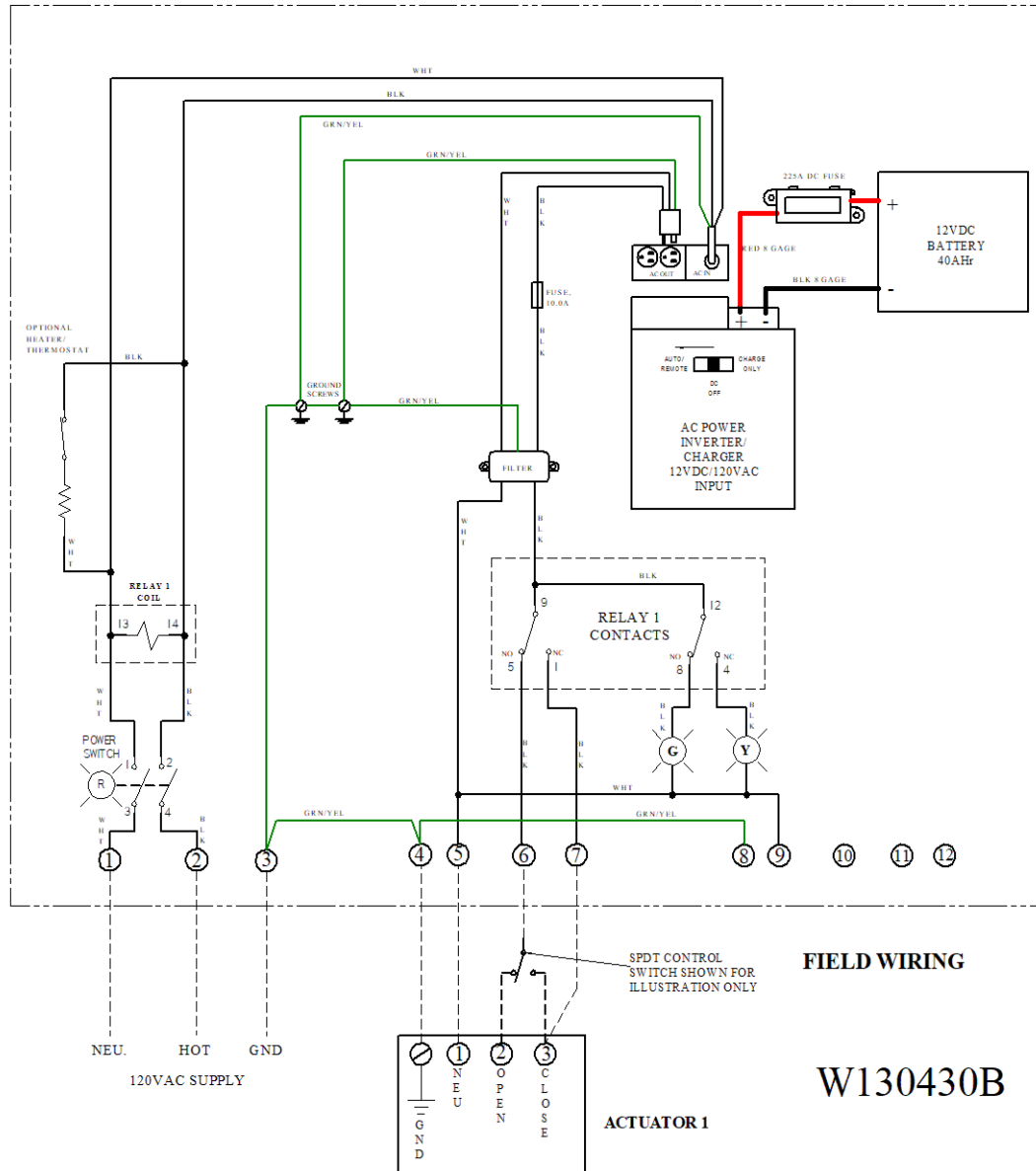
- NEU: Neutral
- HOT: Hot
- GND: Ground
- BLK: Black
- GRN/YEL: Green/Yellow
- WHT: White
- RED: Red

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Wiring diagram for the 12VDC battery charger/inverter system. The diagram shows the connection of a 120VAC supply (NEU, HOT, GND) to a power switch, a relay coil, and a filter. It also shows the connection of a 12VDC battery (26Ah) to a 225A DC FUSE, a RED 8 GAUGE wire, and a BLK 8 GAUGE wire. The AC POWER INVERTER/CHARGER (12VDC/120VAC INPUT) is connected to the battery and the filter. The diagram includes a detailed view of the RELAY 1 COILS and RELAY 1 CONTACTS, showing the connection of the relay to the 120VAC supply and the 12VDC battery. The diagram is labeled "FIELD WIRING" and "ACTUATOR 1".

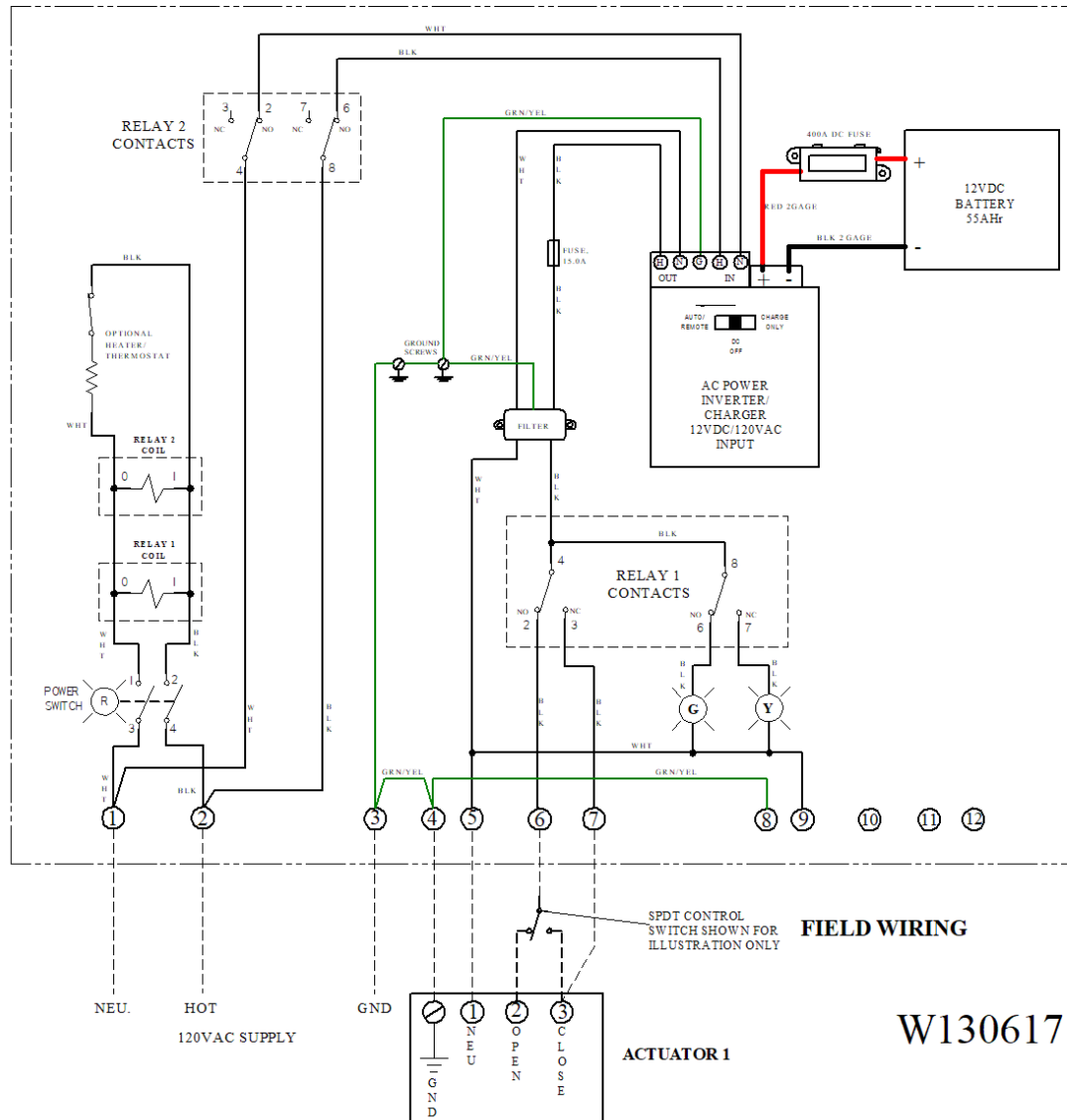
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10 AMP 120VAC FAIL-SAFE DEVICE WIRING/CONNECTION DIAGRAM



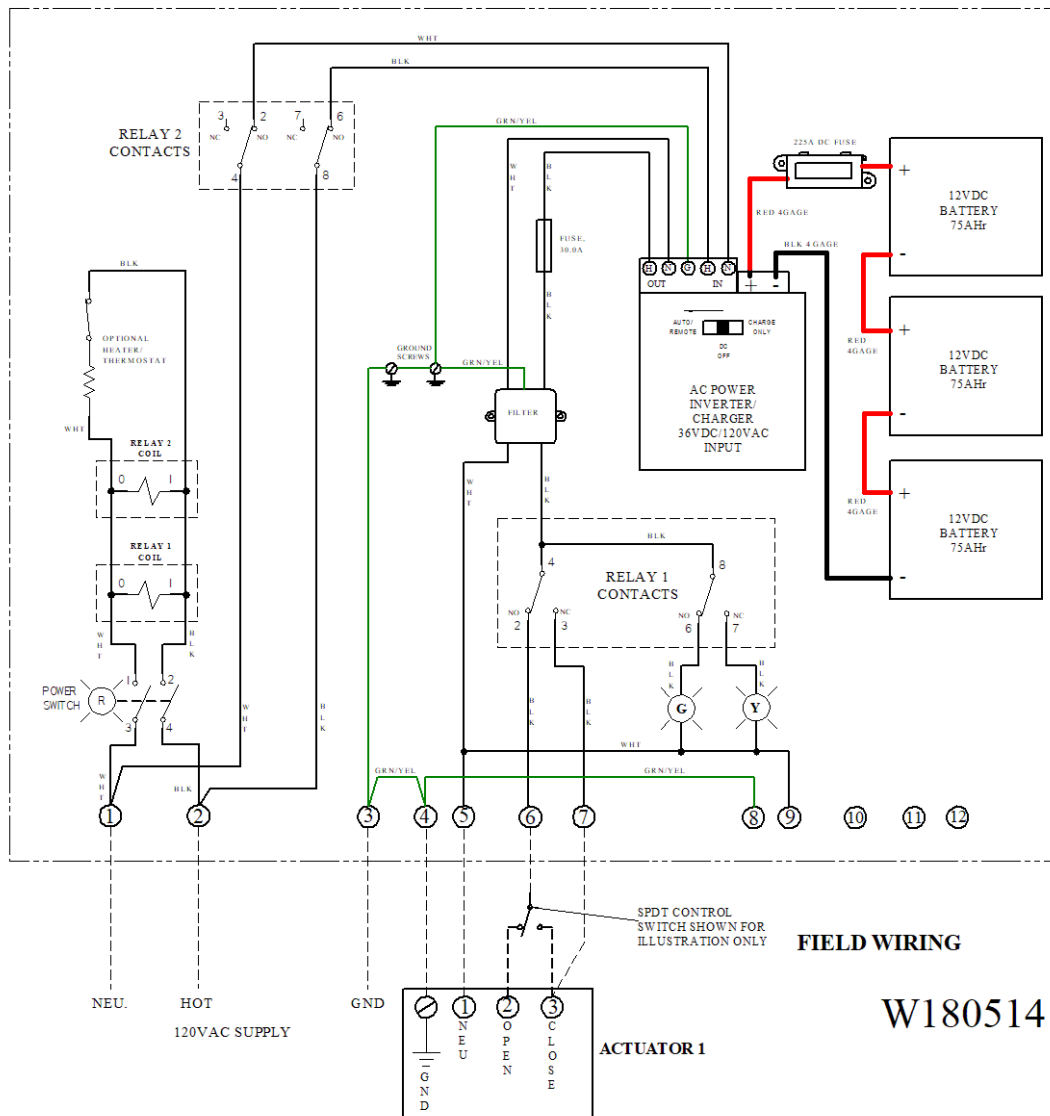
Wiring diagram shows the Actuator wired for FAIL CLOSE – the Fail Terminal #7 is wired to the CLOSE Terminal on the Actuator. When the incoming Mains Power Fails or is shut OFF, Terminal #7 will be energized HOT to drive the Actuator to the CLOSE Position. This Terminal #7 may also be connected to the OPEN Terminal on the Actuator to drive the Actuator OPEN when power fails.

15 AMP 120VAC FAIL-SAFE DEVICE WIRING/CONNECTION DIAGRAM



Wiring diagram shows the Actuator wired for FAIL CLOSE – the Fail Terminal #7 is wired to the CLOSE Terminal on the Actuator. When the incoming Mains Power Fails or is shut OFF, Terminal #7 will be energized HOT to drive the Actuator to the CLOSE Position. This Terminal #7 may also be connected to the OPEN Terminal on the Actuator to drive the Actuator OPEN when power fails.

30 AMP 120VAC FAIL-SAFE DEVICE WIRING/CONNECTION DIAGRAM



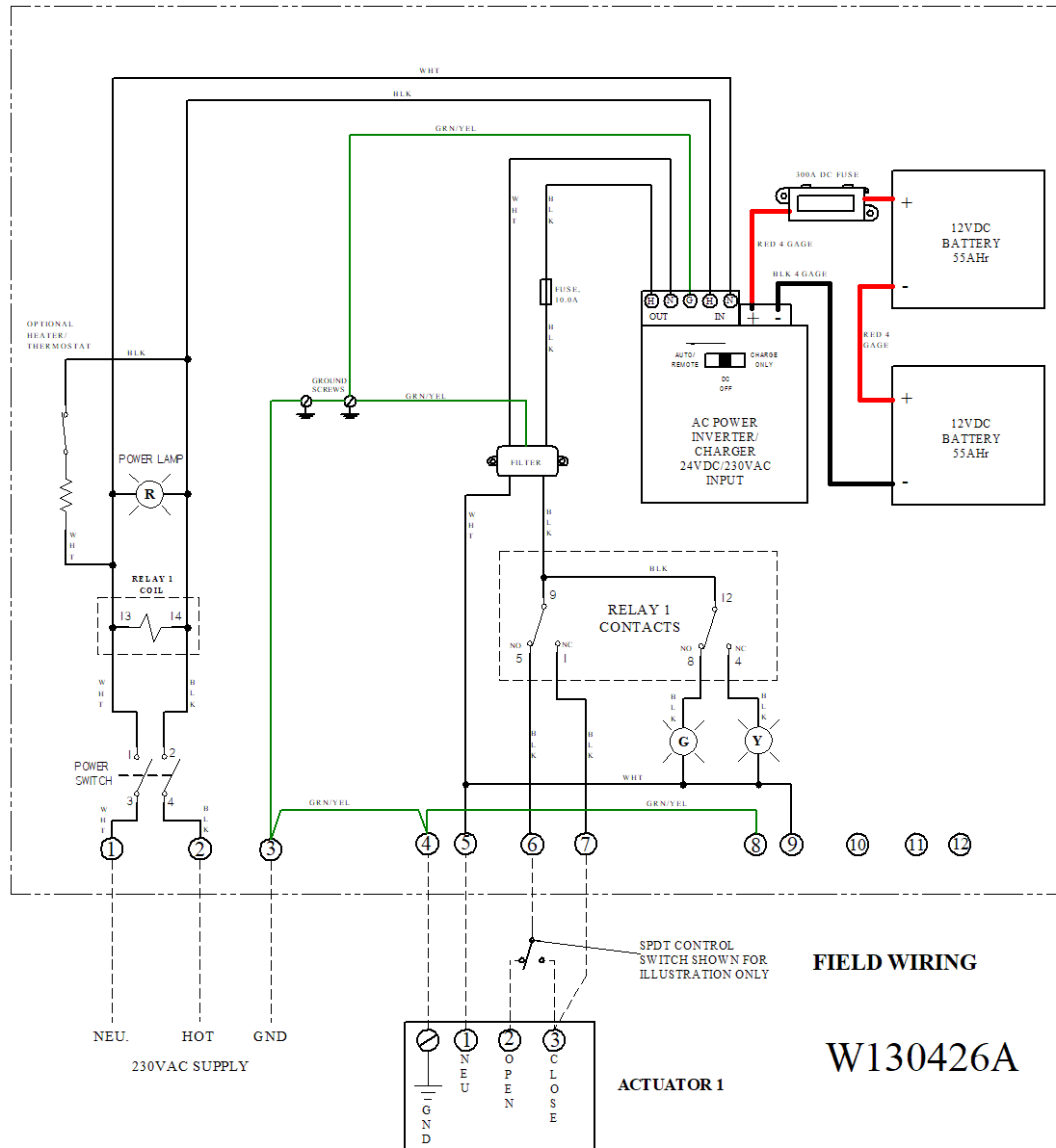
Wiring diagram shows the Actuator wired for FAIL CLOSE – the Fail Terminal #7 is wired to the CLOSE Terminal on the Actuator. When the incoming Mains Power Fails or is shut OFF, Terminal #7 will be energized HOT to drive the Actuator to the CLOSE Position. This Terminal #7 may also be connected to the OPEN Terminal on the Actuator to drive the Actuator OPEN when power fails.

The diagram illustrates the electrical connections for the W130430A actuator. It includes a 230VAC supply with NEU (Neutral), HOT, and GND (Ground) lines. The actuator has terminals for GND, NEU, OPEN, and CLOSE. The field wiring includes a 12VDC battery (55Ah), a 400A DC fuse, a 2A fuse, a power lamp, a relay (RELAY 1 COIL), a filter, and a relay (RELAY 1 CONTACTS). The diagram shows the connection of the 230VAC supply to the power lamp and the relay coil. The 12VDC battery is connected to the actuator's GND, NEU, and OPEN terminals. The 400A DC fuse is connected to the battery's positive terminal. The 2A fuse is connected to the battery's negative terminal. The power lamp is connected to the HOT line and the relay coil. The relay coil is connected to the GND line. The relay contacts are connected to the actuator's OPEN and CLOSE terminals. The diagram also shows a SPDT control switch shown for illustration only.

W130430A

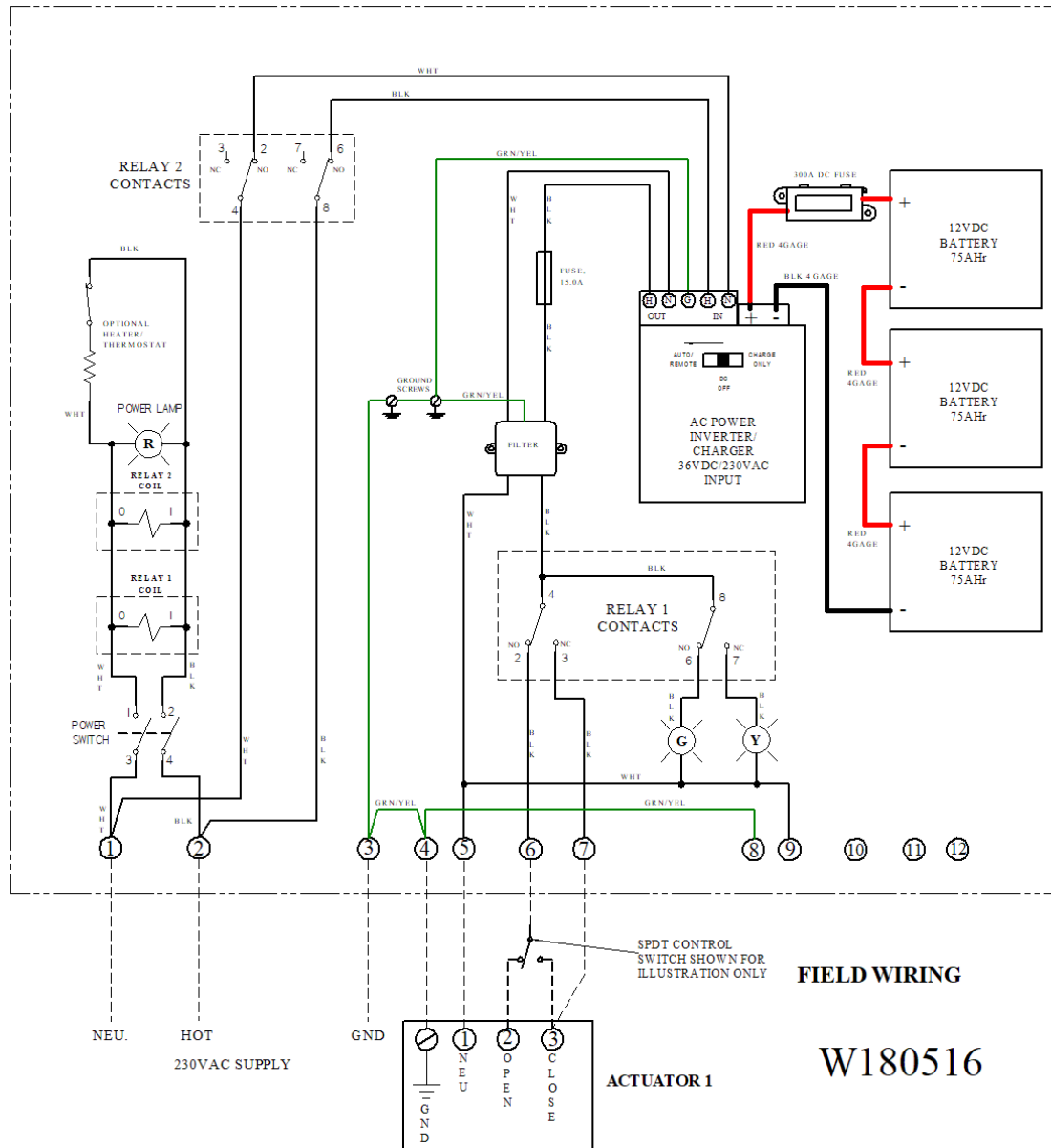
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10 AMP 230VAC FAIL-SAFE DEVICE WIRING/CONNECTION DIAGRAM



Wiring diagram shows the Actuator wired for FAIL CLOSE – the Fail Terminal #7 is wired to the CLOSE Terminal on the Actuator. When the incoming Mains Power Fails or is shut OFF, Terminal #7 will be energized HOT to drive the Actuator to the CLOSE Position. This Terminal #7 may also be connected to the OPEN Terminal on the Actuator to drive the Actuator OPEN when power fails.

15 AMP 230VAC FAIL-SAFE DEVICE WIRING/CONNECTION DIAGRAM



Wiring diagram shows the Actuator wired for FAIL CLOSE – the Fail Terminal #7 is wired to the CLOSE Terminal on the Actuator. When the incoming Mains Power Fails or is shut OFF, Terminal #7 will be energized HOT to drive the Actuator to the CLOSE Position. This Terminal #7 may also be connected to the OPEN Terminal on the Actuator to drive the Actuator OPEN when power fails.

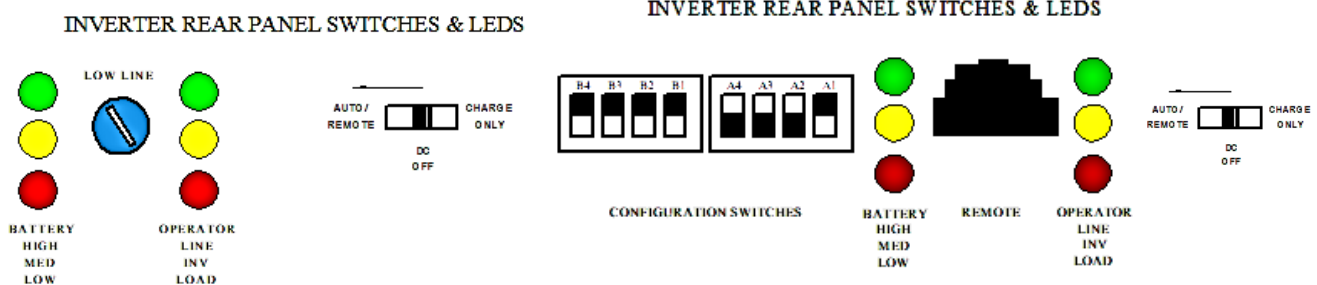
FAIL-SAFE SET-UP & OPERATION:

SET-UP:

When the Fail-Safe Device is mounted and all wiring has been completed to the proper wiring diagram, the final Set-Up steps can be completed. The Fail-Safe unit is internally wired and ready to be enabled.

- 1) If the front panel door to the Fail-Safe Device is not open, open it using a flat head screwdriver to unlock the door latch. On the NEMA 7 Device, you will need to remove ALL of the outer door bolts to open the door!
- 2) Check all wiring connections again and verify that all wiring and terminals are tight.
- 3) Enable the Power Inverter by switching the slide switch on the rear of the unit to the "AUTO/REMOTE" or Left position. This will involve sliding the switch towards the battery Status LEDs.

CAUTION: WHEN ENABLING THE POWER INVERTER AND APPLYING MAINS POWER TO THE FAIL-SAFE DEVICE, LIVE VOLTAGE IS PRESENT! TAKE GREAT CARE NOT TO TOUCH THE POWER TERMINALS - SERIOUS INJURY OR DEATH MAY OCCUR!



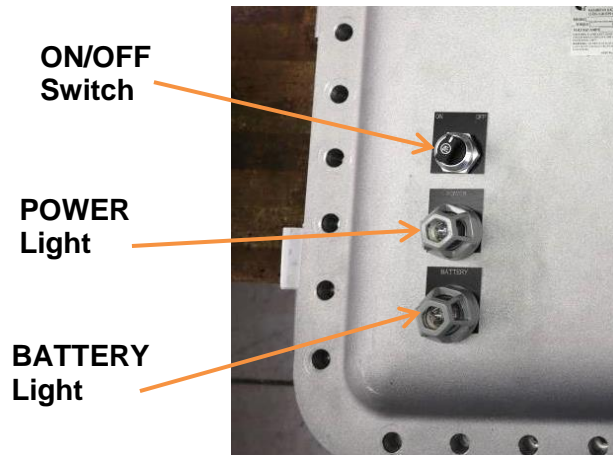
5 Amp Rear Panel View

7 – 30 Amp Rear Panel View

- 4) Once the Power Inverter is in the "AUTO" mode, the Inverter will turn ON and the battery will power the Inverter to supply 120vac to the Output Terminal Block. **CAUTION: Depending on the position of the Actuator when the set-up was completed, it may start to move.**
- 5) Apply Incoming Mains Power to the Fail-Safe Device and turn ON the front panel Power Switch. **CAUTION: This will apply Mains Power to the Actuator and depending on the position of the Actuator, it may move again.**
- 6) When the Front Door Power Switch is turned ON, the Front Door Power Switch should illuminate Red, the Green POWER Light should turn ON to indicate that the Fail-Safe Device is Enabled.
- 7) Close and Latch (or Bolt) the Front Door securely Closed.

OPERATION:

When the Fail-Safe Device is in the Normal Mode, the Red Front Door Power Switch will be illuminated Red and the Green POWER Light will be ON for the NEMA 4 & NEMA 4X. On the NEMA 7 Version, there will NOT be a Red Light on the ON/OFF Switch. If the Green POWER Light turns OFF, there is a blown output fuse and the actuator will not run.

**NEMA 4 & 4X****NEMA 7**

The Fail-Safe Device is designed so that when the Mains Power Fails, or the Front Door Power Switch is turned OFF, the Red Power Switch Light and Green POWER Light will turn OFF and the Yellow BATTERY Light will turn ON. This indicates to the User that the Fail-Safe Device is running on Battery Power and should deliver Power to the User selected Fail Terminal on the Actuator and the Actuator will drive to that position. This power transfer takes only milliseconds and happens automatically without any User interface.

When the Mains Power returns, the Fail-Safe Device will automatically switch the Battery power OFF and enable Mains Power back to the Actuator. When this happens, the Yellow BATTERY Light will turn OFF and the Green POWER Light and Red Switch Light will both turn back ON. At this time, the battery will be re-charged by the internal battery charger.

If the Green POWER Light does NOT turn ON, but the Mains Power has been checked and is good to the Fail-Safe Device, it is possible that the internal Output Fuse has blown. See the Maintenance Section for how to check this fuse.

If the Mains Power has shut down and the Yellow BATTERY Light does not come ON and there is NO AC Power to the Actuator, the internal Battery Fuse or Output Fuse may have blown or the Power Inverter was damaged. See the Maintenance Section for how to check these devices.

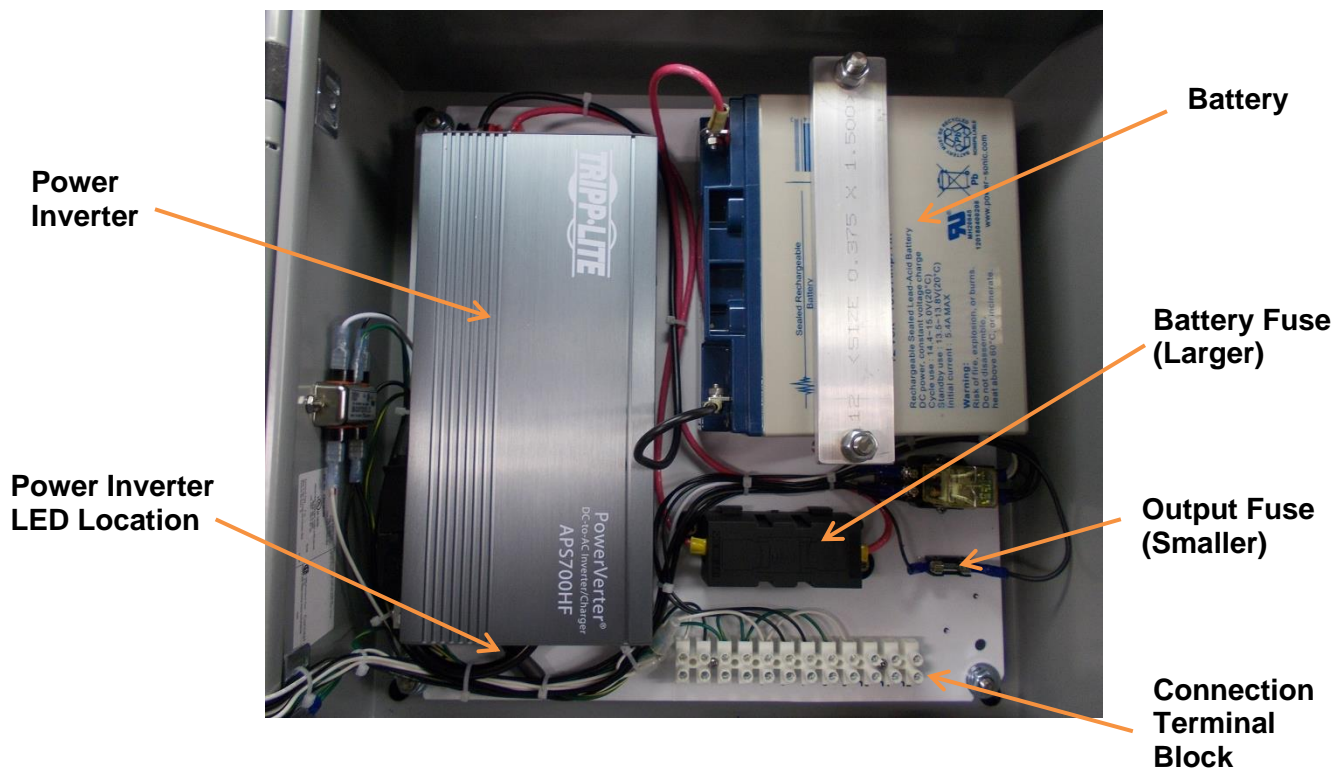
BATTERY RUN TIMES:

Each of the Fail-Safe Devices has a minimal run time depending on the load and charge of the battery. These Devices are calculated to have a continuous battery run time of **8 to 12 minutes** under full capacity load. For example, a 5 Amp Device will run under battery power for 9 minutes under a 5 Amp continuous load draw. Therefore, if the load draw is less than the Device's current rating, the battery run time will be longer. The Fail-Safe Device is designed to run the Actuator to the wired FAIL position and hold there until Mains Power comes back ON. All of the Indelac Actuators will complete an OPEN or CLOSE cycle in less than the 8 to 12 minutes under full load with a fully charged battery.

If longer battery run times are required, contact Indelac Controls for special order Fail-Safe Designs.

MAINTENANCE:

After proper installation, the Fail-Safe Device requires no actual maintenance. This unit should operate for 4-5 years on the original battery as long as the Mains Power is applied, and the power is ON to maintain the internal battery charger. However, we do recommend a periodic battery check to assure that the battery is retaining a charge. This can be accomplished by checking the battery LED indicators on the back panel of the Power Inverter (see diagrams in Set-Up Section). The left-most column of LEDs gives the charge status of the battery/battery pack. If the Green Battery Charge LED is lit, battery charge is at FULL. If the Yellow, Red or NO LEDs are lit, the battery is less than 70-80% and should be charged or replaced.



**Internal View of 5A Fail-Safe Device Shown
(Other Output Current Models will vary)**

THE FOLLOWING CHART HAS BEEN PROVIDED TO LOG THE PERIODIC MAINTENANCE BATTERY CHECKS:
BATTERY MAINTENANCE LOG

Date	Checked By:	Battery Status LEDs		
		Green	Yellow	Red

The Fail-Safe Device can be **stored** for 4-6 months in the “no load” condition before the battery will need to be recharged. If these Units are stored longer than this before being installed, the customer needs to implement a program to charge these batteries for 8-10 hours every 4 months. This will maintain the batteries until installation. If these batteries are NOT maintained, they will be too low or **dead** and not operate when installed.

If the Fail-Safe Device is installed and the Power Inverter Selector Switch in AUTO/REMOTE position, the Mains Power needs to be turned ON to maintain the battery. The internal trickle charger will maintain the battery for use when needed. If the Mains Power is shut OFF or the Mains Power Breaker has tripped, the Fail-Safe will be operating under battery power and illuminates the Front Door Yellow Light. This will drain the battery more quickly.

ATTENTION: IF THE BATTERY IS NOT PROPERLY MAINTAINED, THE BATTERY WILL BE TOO LOW TO DRIVE THE ACTUATOR TO THE FAIL POSITION WHEN NEEDED!

To charge a **low battery**, slide the Power Inverter Selector Switch to CHARGE position and make sure the Mains Power and Front Door Power Switch is ON. Once the battery charge measures below 6-7vdc, it may not take a charge due to internal cell damage. Even if the battery does take a charge, it may be unreliable and **SHOULD be REPLACED!**

OUTPUT FUSE (smaller fuse):



When the Green POWER Light on the Front Door of the Fail-Safe Device does NOT turn ON when the Mains Power is active, the Output Fuse may be blown. This fuse value varies depending on the Output Current Model of Fail-Safe Device you have. All of these fuses are Slow Blow Cartridge Fuses rated for 250VAC.

- 1) Remove ALL power from the Fail-Safe Device and remove the fuse from the holder.
- 2) Using an Electrical Meter, check the continuity of the fuse.
- 3) If it is blown, replace with the proper fuse value as listed in the chart below.
- 4) Turn the Mains Power back on and check to see if the Front Door Green Light is ON.
- 5) If the Green Light is still not ON, there may be a problem with the Power Inverter and the unit will need to be returned to Indelac for Service.

Current Model	5 Amp	7 Amp	10 Amp	15 Amp	30 Amp
Output Fuse Value	5	8	10	15	30
Fuse Size	5x20mm	5x20mm	5x20mm	5x20mm	1 ¼"
Indelac Part Number	46044	46043	46039	46059	46081

BATTERY FUSE (larger fuse):



When the Yellow BATTERY Light on the Front Door of the Fail-Safe Device does NOT turn ON when the Battery Power is active, the Battery Fuse may be blown. This fuse value varies depending on the Output Current Model of Fail-Safe Device you have. All of these fuses are Slow Blow Large Cartridge Fuses rated for 32VDC.

- 1) Remove ALL power from the Fail-Safe Device and remove the fuse from the holder.
- 2) Using an Electrical Meter, check the continuity of the fuse.
- 3) If it is blown, replace with the proper fuse value as listed in the chart below.
- 4) Turn the Inverter Power back on and check to see if the Front Door Yellow Light is ON.
- 5) If the Yellow Light is still not ON, there may be a problem with the Power Inverter or Battery and the unit will need to be returned to Indelac for Service.

Current Model	5 Amp	7 Amp	10 Amp	15 Amp	30 Amp
Battery Fuse Value	125	225	225	400	225
Indelac Part Number	46077	46078	46078	46067	46078

STANDARD PART NUMBER SPECIFICATIONS:

The following chart shows the Standard Fail-Safe Device Part Numbers and the related Specifications for each unit.

Part Number	Output Voltage	Current Output	Output (Watts)	Battery Ahr	NEMA Rating	Enclosure Dimensions	Weight – lbs.
322-5B-CS4	115	5A	700	18	4	16"L x 16"W x 6"D	41
322-5B-SS4X	115	5A	700	18	4X	16"L x 16"W x 6"D	42
322-5B-AL7	115	5A	700	18	7	18"L x 18"W x 6"D	171
322-7B-CS4	115	7A	1250	26	4	16"L x 20"W x 8"D	72
322-7B-SS4X	115	7A	1250	26	4X	16"L x 20"W x 8"D	73
322-7B-AL7	115	7A	1250	26	7	24"L x 24"W x 8"D	352
322-10B-CS4	115	10A	1250	40	4	16"L x 20"W x 8"D	105
322-10B-SS4X	115	10A	1250	40	4X	16"L x 20"W x 8"D	106
322-10B-AL7	115	10A	1250	40	7	24"L x 24"W x 8"D	382
322-15B-CS4	115	15A	2000	55	4	24"L x 20"W x 12"D	161
322-15B-SS4X	115	15A	2000	55	4X	24"L x 24"W x 12"D	172
322-15B-AL7	115	15A	2000	55	7	24"L x 24"W x 10"D	443
322-30B-CS4	115	30A	3600	3-75*	4	30"L x 30"W x 12"D	283
322-30B-SS4X	115	30A	3600	3-75*	4X	30"L x 30"W x 12"D	287
322-30B-AL7	115	30A	3600	3-75*	7	38"L x 38"W x 16"D	1094
322-5C-CS4	230	5A	1250	40	4	16"L x 20"W x 8"D	105
322-5C-SS4X	230	5A	1250	40	4X	16"L x 20"W x 8"D	106
322-5C-AL7	230	5A	1250	40	7	24"L x 24"W x 8"D	382
322-7C-CS4	230	7A	2000	55	4	24"L x 20"W x 12"D	161
322-7C-SS4X	230	7A	2000	55	4X	24"L x 24"W x 12"D	172
322-7C-AL7	230	7A	2000	55	7	24"L x 24"W x 10"D	443
322-10C-CS4	230	10A	2400	2-55*	4	24"L x 24"W x 12"D	193
322-10C-SS4X	230	10A	2400	2-55*	4X	24"L x 24"W x 12"D	194
322-10C-AL7	230	10A	2400	2-55*	7	24"L x 24"W x 10"D	475
322-15C-CS4	230	15A	3600	3-75*	4	30"L x 30"W x 12"D	283
322-15C-SS4X	230	15A	3600	3-75*	4X	30"L x 30"W x 12"D	287
322-15C-AL7	230	15A	3600	3-75*	7	38"L x 38"W x 16"D	1094

*Includes Multiple Batteries

** NEMA 4X Enclosures are Stainless Steel.

SPARE PARTS:

The Indelac Fail-Safe Devices are maintenance free units. The only parts that are field replaceable are the internal 12vdc batteries and fuses. A list of the batteries and their part numbers are shown below. The fuse part numbers are listed in the Fuse Charts in the **Maintenance Section**. When calling for spare parts, please include your Model Number, Serial Number, Description and Date of Installation.

If the unit is not working and it is suspected that there is a failure in the inverter/charger, the Fail-Safe Device will need to be sent back to Indelac for repair and calibration.

Spare Part	Indelac Part Number
Battery, 18AHr	32008
Battery, 26AHr	32002
Battery, 40AHr	32007
Battery, 55AHr	32012
Battery, 75AHr	32011

NEMA 7 ENCLOSURE, GENERAL:

In general, operation and maintenance of a NEMA 7 Fail-Safe Device is no different than that of a NEMA 4 Unit. However, there are some precautions that must be followed.

- 1) **DO NOT** install in ambient temperatures that exceed **140 degrees F**.
- 2) **DO NOT** under any circumstances **remove the Fail-Safe cover** while in a hazardous location when the contacts are still live; this could cause ignition of hazardous atmospheres.
- 3) **DO NOT** under any circumstances use a **NEMA 7 Fail-Safe Device in a hazardous location that does not meet the specifications for which the Unit was designed**. The Fail-Safe Device is clearly tagged with the NEMA classification it was designed for.
- 4) When removing the cover, care must be taken not to scratch, scar or deform the flame path of the cover or base of the Fail-Safe Device. This will negate the NEMA 7 rating of the enclosure.
- 5) When replacing the cover on a Fail-Safe Device, take care that the gasket is in place to assure the proper clearance after the cover is secured. After securing the cover screws check the clearance between the cover and the base - a .002" thick by 1/2" wide feeler gauge may not enter between the two mating faces more than .125".
- 6) All electrical connections must be to **State and Local Codes** and in accordance with the specifications for which the unit is being used.
- 7) If the Unit has an internal heater, wait at least 45 minutes after removing power from the NEMA 7 Fail-Safe Device for cooling, before removing the cover.

*In the event maintenance is required, remove the Fail-Safe Device from the hazardous location before attempting to work on it.

MANUAL REVISIONS

SEPT 21, 2021	INITIAL RELEASE.

IMPORTANT: THE POWER INVERTERS HAVE AN ALARM AND FAULT FEATURE FOR SUCH CONDITIONS AS OVER-CURRENT CONDITION, LOW BATTERY VOLTAGE & INVERTER SHUT DOWN. SLIDE THE INVERTER SWITCH TO “DC OFF”, CORRECT THE PROBLEM AND THEN SLIDE THE SWITCH BACK TO “AUTO” POSITION.

If a FAULT occurs with the Fail-Safe Device, the Rear Panel Indicator LEDs on the Power Inverter will indicate the appropriate FAULT. The Front Door to the Fail-Safe will need to be opened and the LEDs checked. First, check all wiring connections to make sure the wires are properly run and tight in the Connection Terminal Block. If there is still a problem refer to the Power Inverter Manual for the FAULT Conditions and Solutions & check the Troubleshooting Section in this Manual.

TROUBLESHOOTING AND FAQ'S

Many of the Troubleshooting Issues have been covered in the Operation and Maintenance Sections above.

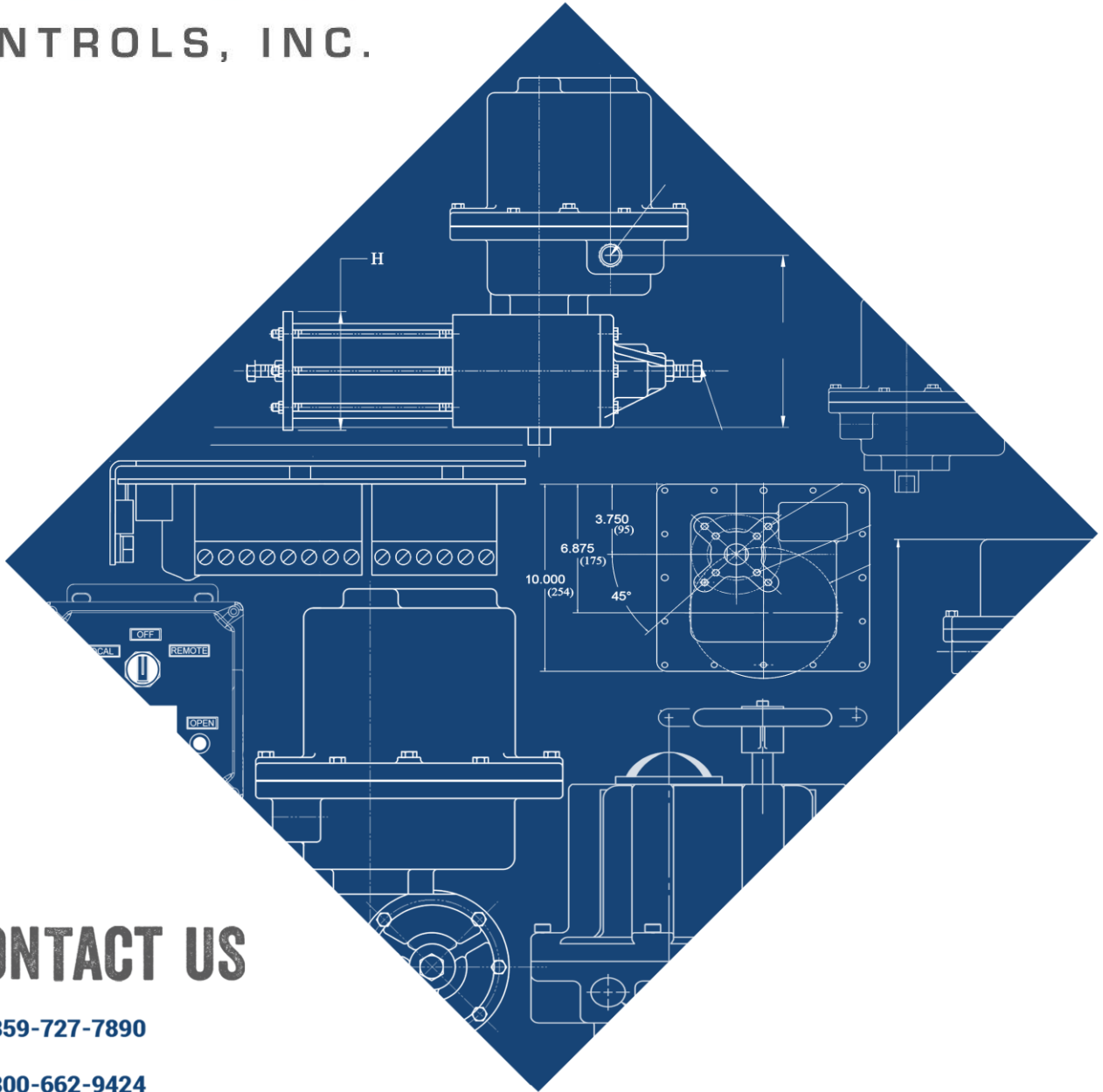
SYMPTOM	PROBLEM	SOLUTION
Power Switch does NOT illuminate "RED".	Mains Power not ON or external Breaker Tripped. RED ON/OFF Switch in OFF Position.	Reset external Breaker and Turn ON Mains Power. Turn ON/OFF Switch to ON.
Green POWER Light does NOT turn ON.	Mains Power has Failed & running on Battery Power. Internal Output Fuse is Blown.	Repair or Turn ON Mains Power. Replace Output Fuse – see chart for value.
Yellow BATTERY Light is OFF.	Unit running on Mains Power. Internal Battery Fuse is Blown. Battery is Dead or Extremely Low. Internal Output Fuse is Blown.	Normal Operation. Replace Battery Fuse – see chart for value. In FAIL Mode, if Battery is Low or Dead, Battery may need to be Replaced. Replace Output Fuse – see chart for value.
Actuator does NOT go to FAIL position when Mains Power Fails.	Battery is Dead or Extremely Low. Wiring from Fail-Safe FAIL Terminal to Actuator is Loose or became Disconnected. Internal Battery Fuse is Blown. Internal Output Fuse is Blown. Internal Failure of Power Inverter	Re-charge or Replace Battery. Check and reconnect wire into appropriate Terminals. Assure tight connection – see correct Wiring Diagram. Replace Battery Fuse – see chart for value. Replace Output Fuse – see chart for value. Call Indelac for Service.
No Output Power to the Actuator in Normal Mode.	Blown internal Output Fuse. Mains Power Not ON.	Replace Output Fuse – see chart for value. Turn ON Mains Power.
No Output Power to the Actuator in Power FAIL Mode.	Blown internal Battery Fuse. Blown internal Output Fuse. Internal Failure of Power Inverter	Replace Battery Fuse – see chart for value. Replace Output Fuse – see chart for value. Call Indelac for Service.

** If it is suspected that there may be a problem with the Power Inverter, an attempt to **RESET** it can be tried. Move the Selector Switch on the Rear of the Inverter to "DC OFF" and wait 5 minutes. Slide the Selector Switch back to "AUTO/REMOTE" Mode and see if the Fail-Safe Device now runs correctly. If not, the unit will need to be returned to Indelac for service.

NOTES

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