INJELAC

CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS

m

U La

0

6

6

0

9

Ð

ELECTRIC ACTUATOR CATALOG

SIMPLIFIED MODEL NUMBER GUIDE

	Part No.	XX	XX	XX	XX	XX	XX
		1	2	3	4	5	6
1. Series/Torque							
	-						
2. Enclosure NEMA rating							
3. Motor Voltage Code	7						
S. MOLOF VOILAGE CODE							
4. ISO 5211 Mounting	7						
	_						
5. Cycle Time / 90 deg			1				
	-						
6. Options							
Notes: Multiple Selections Possible							

Example: ML4BF07-30P1VP



ML	4	В	F07	-30	P1VP
1	2	3	4	5	6

- 1. M Series / 1000 In-Lb
- 2. NEMA 4
- 3.115VAC
- 4. ISO 5211 F07 Mounting 5. 30 seconds / 90 degree
- 6. Power off Motor Brake & 4-20mA Positioner

TABLE OF CONTENTS

Electric Actuators

R Series (100 In-Lb)	4
S Series (200 & 300 In-Lb)	8
M Series (400 to 1500 In-Lb)	14
L Series (700 to 3840 In-Lb)	20
K Series (5000 to 27300 In-Lb)	22
ProVolt Series (Multi-Voltage)	26

Spring Return Electric Actuators

ES2 & AS Series (Two-Position, AC Voltages Only)	28
ASC Series (Modulating, AC & DC Voltages)	32

Electric Fail-Safe Actuators

Options Grid	38
Multi-Turn Feature	40
Reference Tools	41
Electric Fail-Safe Units	
Control Stations	

Contact Information Bac	ck Cover
-------------------------	----------

R SERIES 100 IN-LBS, NEMA 4

The R series ultra-compact electric rotary actuator was specifically designed for small ball valve and damper applications.

SPECIFICATIONS:

TORQUE 100 In-Lb (11.3 Nm)

 CYCLE TIME
 2.5 Sec./90
 115Vac & 230Vac

 2.9 Sec./90
 12Vdc, 24Vdc, 24Vac motor (75%)

DUTY CYCLE 25% standard on 115Vac and 230Vac 75% standard on 12Vdc, 24Vdc and 24Vac

MOTOR Permanent split capacitor (for AC) with thermal overload protection

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

115VA	.C (Std.)	24\	/AC	24\	/DC	12\	/DC	208VAC/1	PH/60HZ	230VAC/1	PH/60HZ
FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
0.40	0.55	0.40	2.40	0.40	2.40	0.60	2.90	0.36	0.72	0.32	0.68

CERTIFICATIONS CANADIAN UNITED STATES CERTIFIED VOLTAGES CERTIFIED TEMP. CERTIFIED OPTIONS	CSA Master Contract 178618 CSA C22.2 No. 139-10 Electrically Operated Valves 3rd Edition, Class 3221 02 - Valves – General Purpose Actuators UL 429 Electrically Operated Valves 7th Edition, Class 3221 82 - Valves – Actuators General Purpose Actuators certified to US Standards 12Vdc, 115Vac & 230Vac -4F (-20C) to 104F (40C) Power off Brake, Spring Friction Brake, One or Two Auxiliary Switches (For complete list of options, see option grid in catalog page 40)					
COATING	Thermally bonde	ed polyester powder				
INDICATOR	Visual Electric	Dome style Feedback from limit switches, same as operating voltage				
SWITCHES	Snap action	SPDT, 15A @ 250Vac				
LUBRICATION	Grease	Permanent, little or no maintenance required				
WEIGHT	Pound Kilogram	7 (lb) 3.2 (kg)				
MOUNTING	Universal					
MOUNTING PAD	ISO 5211 F03 (9	mm star drive), F04 (11mm star drive) AND F03/04 (11mm star drive with F03 bolt circle)				
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)					





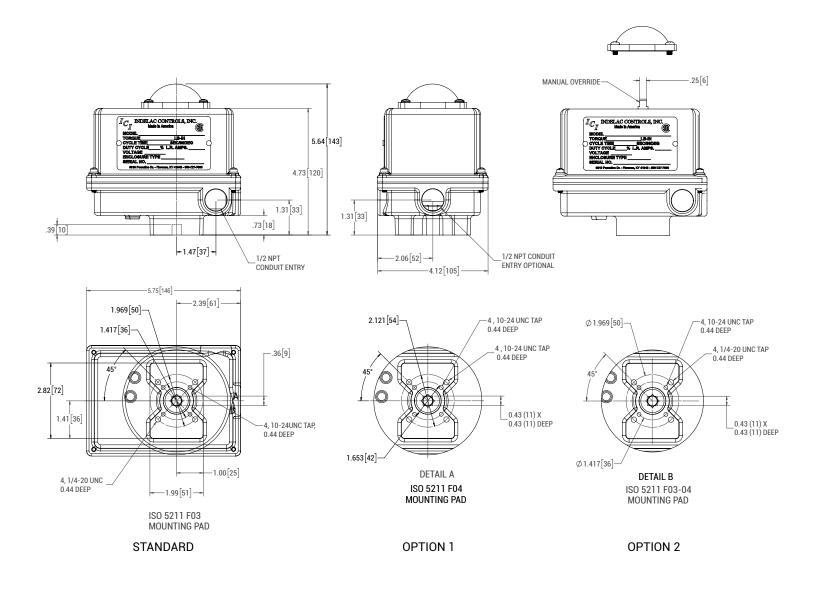




OVERRIDE

Manual, non-declutching Declutching manual override not available DC voltage cannot be manually operated

TECHNICAL DRAWING:





The RXP series ultra-compact electric rotary actuator was specifically designed for small ball valve and damper applications for use in hazardous locations.

SPECIFICATIONS:

TORQUE 100 In-Lb (11.3 Nm)

 CYCLE TIME
 2.5 Sec./90
 115Vac & 230Vac

 2.9 Sec./90
 12Vdc, 24Vdc, 24Vac motor (75%)

DUTY CYCLE25% standard on 115Vac and 230Vac75% standard on 12Vdc, 24Vdc and 24Vac

MOTOR Permanent split capacitor (for AC) with thermal overload protection

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

115VA	C (Std.)	24\	/AC	24\	/DC	12\	/DC	208VAC/1	PH/60HZ	230VAC/1	PH/60HZ
FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
0.40	0.55	0.40	2.40	0.40	2.40	0.60	2.90	0.36	0.72	0.32	0.68

CERTIFICATIONS CLASSIFICATION CANADIAN UNITED STATES	CSA Master Contract 178618 Class I Groups C and D, Divisions 1 & 2; Class II Groups E, F & G, Divisions 1 and 2 CSA Std. C22.2 No. 139-1982 – Electrically Operated Valves, CSA Std. C22.2 No. 25-1966 – Enclosures for use in Class II, Groups E, F & G Hazardous Locations CSA Std. C22.2 No. 30-M 1986 – Explosion Proof Enclosures for use in Class I Hazardous Locations UL Std. No. 29, 5th Edition 1999 – Electrically Operated Valves UL Std. No. 1203, 3rd Edition 2000 – Explosion Proof and Dust-Ignition-Proof Electric Equipment for use in Hazardous (Classified) Locations						
CERTIFIED VOLTAGES CERTIFIED ENCLOSURES CERTIFIED TEMP. CERTIFIED OPTIONS	NEMA Type 4X, 7 -4F (-20C) to 10 Power off Brake,	12Vdc, 24Vdc, 115Vac & 230Vac NEMA Type 4X, Type 7 and IP66 -4F (-20C) to 104F (40C) Power off Brake, One or Two Auxiliary Switches, 1K, 5K & 10K Potentiometers, Heater, Heater with Thermostat and Three Position (For complete list of options, see option grid in catalog page 40)					
COATING	Thermally bonde	Thermally bonded polyester powder					
INDICATOR	Visual Electric	Dome style Feedback from limit switches, same as operating voltage					
SWITCHES	Snap action	SPDT, 15A @ 250Vac					
LUBRICATION	Grease	Permanent, little or no maintenance required					
WEIGHT	Pound Kilogram	7 (lb) 3.2 (kg)					
MOUNTING	Universal						







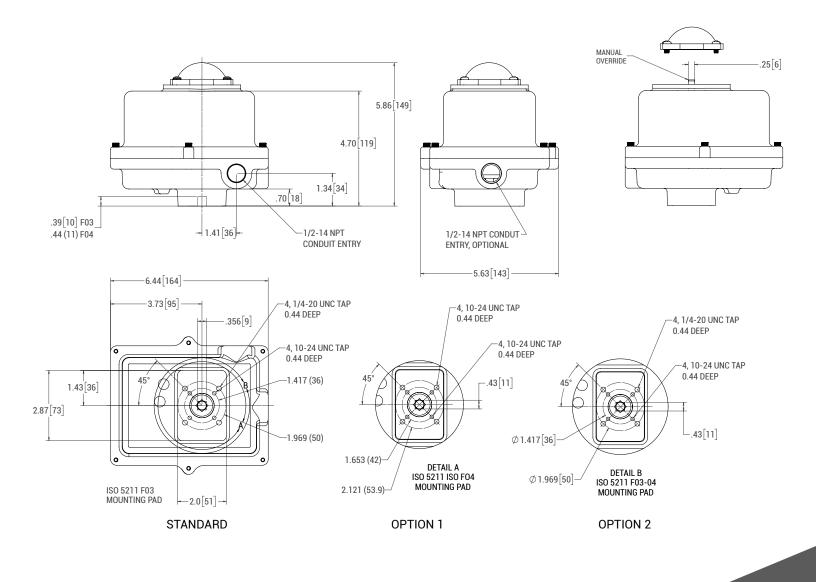


MOUNTING PAD ISO 5211 F03 (9mm star drive), F04 (11mm star drive) or F03/04 (11mm star drive with F03 bolt circle)

TEMPERATURE -40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)

OVERRIDE Manual, non-declutching Declutching manual override not available DC voltage cannot be manually operated

TECHNICAL DRAWING:



SD & SDX SERIES 200 & 300 IN-LBS, NEMA 4

The SD & SDX are specifically designed for valve sizes from 3/4" to 2" and dampers that do not exceed the rated torque of the actuator.

SPECIFICATIONS:

TORQUE		-Lb (22.6 Nm) -Lb (33.9 Nm)			
CYCLE TIME	5 Sec./90 9 Sec./90 10 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac 24Vdc (alternative) 115Vac extended duty motor (75%)			
DUTY CYCLE	25% standard on 115Vac and 230Vac 75% standard on 12Vdc, 24Vdc and 24Vac, optional on 115Vac extended duty mo				
MOTOR	Permanent split capacitor (for AC) with thermal overload protection				

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

115V	AC (Std.)	24\	/AC	24\	/DC	12VDC		208VAC/1PH/60HZ		230VAC/1PH/60HZ	
FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
0.38	0.75	0.70	3.20	0.70	3.20	1.30	4.20	0.28	0.35	0.25	0.35

CERTIFICATIONS CANADIAN UNITED STATES	CSA Master Contract 178618 CSA C22.2 No. 139-10 Electrically Operated Valves 3rd Edition, Class 3221 02 - Valves – General Purpose Actuators UL 429 Electrically Operated Valves 7th Edition, Class 3221 82 - Valves – Actuators General Purpose Actuators certified to US Standards						
CERTIFIED VOLTAGES CERTIFIED TEMP. CERTIFIED OPTIONS	12Vdc, 24Vdc & 115Vac -4F (-20C) to 104F (40C) Motor brake, spring friction brake, one auxiliary switch and two auxiliary switches (For complete list of options, see option grid in catalog page 40)						
COATING	Thermally bond	Thermally bonded polyester powder					
INDICATOR	Visual Electric	Dome style Feedback from limit switches, same as operating voltage					
SWITCHES	Snap action	SPDT, 15A @ 250Vac					
LUBRICATION	Grease	Permanent, little or no maintenance required					
WEIGHT	Pound Kilogram	10 (lb) 4.54 (kg)					
MOUNTING	Universal						
MOUNTING PAD	ISO 5211 F03, F	05 & F07 with 14mm star drive					









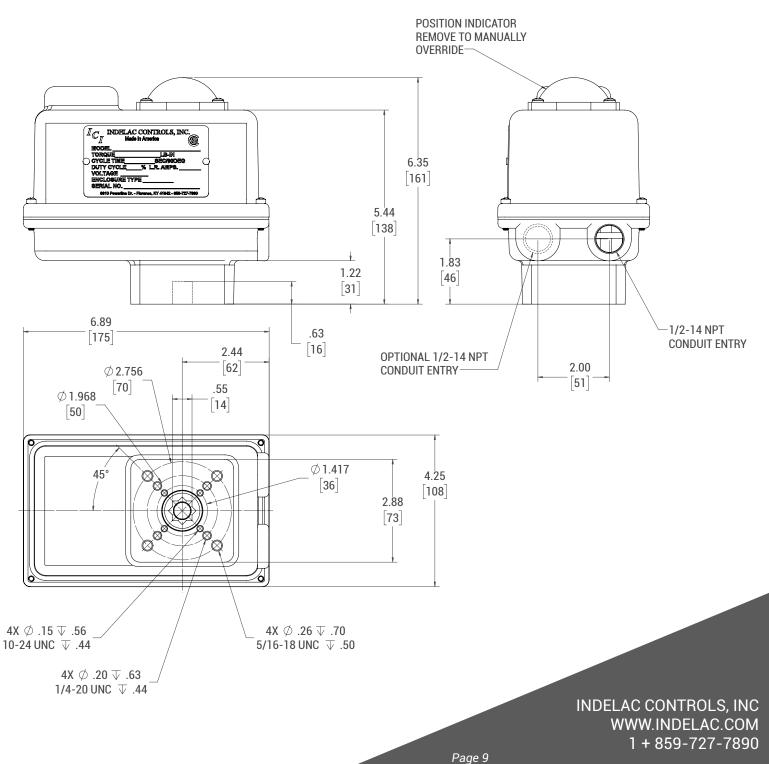
TEMPERATURE

-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)

OVERRIDE Manual, n Declutchi

Manual, non-declutching Declutching manual override optional DC voltage and 75% duty cycle motor must be declutching

TECHNICAL DRAWING:



SR & SX SERIES DEEP BASE

200 & 300 IN-LBS, NEMA 4

The SR & SX rotary electric actuators were designed for applications within 200 & 300 in-lbs of torque used in general purpose locations when more space is needed inside the enclosure for optional equipment such as analog (4-20mA and 0-10Vdc) control, timers or speed control.

SPECIFICATIONS:

TORQUE	SR 200 In-Lb (22.6 Nm) SX 300 In-Lb (33.9 Nm)					
CYCLE TIME	5 Sec./9012Vdc, 24Vdc, 24Vac, 115Vac & 230Vac9 Sec./9024Vdc (alternative)10 Sec./90115Vac extended duty motor (75%)					
DUTY CYCLE	25% standard on 115Vac and 230Vac 75% standard on 12Vdc, 24Vdc and 24Vac, optional on 115Vac extended duty motor					
MOTOR	Permanent split capacitor (for AC) with thermal overload protection					
CURRENT RATINGS	FL= Full Load, LR= Lock Rotor					

	115VA	C (Std.)	24\	/AC	24VDC		12VDC		208VAC/1PH/60HZ		230VAC/1PH/60HZ	
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
Γ	0.38	0.75	0.70	3.20	0.70	3.20	1.30	4.20	0.28	0.35	0.25	0.35

CERTIFICATIONS	None - General Purpose Actuators Designed to meet NEMA 4 Standards with optional NEMA enclosure types 4X						
COATING	Thermally bonde	Thermally bonded polyester powder					
INDICATOR	Visual Electric	Optional (not available with modulating option) Feedback from limit switches, same as operating voltage					
SWITCHES	Snap action	SPDT, 15A @ 250Vac					
LUBRICATION	Grease	Permanent, little or no maintenance required					
WEIGHT	Pound Kilogram	14 (lb) 6.35 (kg)					
MOUNTING	Universal						
MOUNTING PAD	ISO 5211 F03, F0	05 & F07 with 14mm star drive					
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)						
OVERRIDE	Manual, non-declutching optional Declutching manual override optional DC voltage and 75% duty cycle motor must be declutching Not available with modulating option						



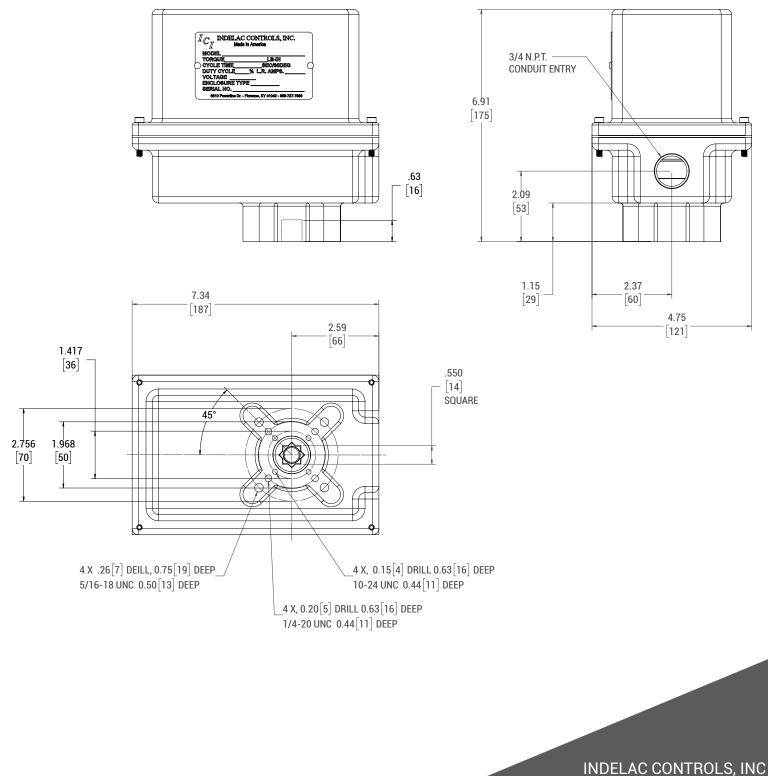




SR & SX SERIES DEEP BASE

200 & 300 IN-LBS, NEMA 4

TECHNICAL DRAWING:



WWW.INDELAC.COM 1 + 859-727-7890

SR & SX SERIES 200 & 300 IN-LBS, NEMA 4, 4X, 7 AND/OR 9

The SR & SX rotary electric actuators were designed for applications within 200 & 300 in-lbs of torque used in hazardous locations. They can also be used in general purpose locations when more space is needed inside the enclosure for optional equipment such as analog (4-20mA and 0-10Vdc) control, timers or speed control.



SPECIFICATIONS:

TORQUE	SR 200 In-Lb (22.6 Nm) SX 300 In-Lb (33.9 Nm)					
CYCLE TIME	5 Sec./90 12Vdc, 24Vdc, 24Vac 9 Sec./90 24Vdc (alternative) 10 Sec./90 115Vac extended dut					
DUTY CYCLE	25% standard on 115Vac and 230Vac 75% standard on 12Vdc, 24Vdc and 24Vac, optional on 115Vac extended duty motor					
MOTOR	Permanent split capacitor (for AC) with thermal overload protection					
CURRENT RATINGS	FL= Full Load, LR= Lock Rotor					

	115VA	C (Std.)	24\	/AC	24VDC		12VDC		208VAC/1PH/60HZ		230VAC/1PH/60HZ	
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
ĺ	0.38	0.75	0.70	3.20	0.70	3.20	1.30	4.20	0.28	0.35	0.25	0.35

CERTIFICATION LOCATION CANADIAN UNITED STATES	CSA Master Contract 178618 Hazardous - Class I, Division 1 & 2, Groups C & D; Class II Division 1 & 2, Groups E, F & G CSA C322802 - Valves - Actuators - For Hazardous Locations CAN/CSA - C22.2 No. 139-1982; CAN/CSA - C22.2 No. 25-1966; CAN/CSA- C22.2 No. 30-M1986 Class C322882 - Valves - Actuators - For Hazardous Locations - Certified to US Standards. ANSI/UL 429, Seventh Ed 2013; ANSI/UL 1203 Third Ed 2000					
CERTIFIED VOLTAGES CERTIFIED TEMP. CERTIFIED OPTIONS	12Vdc, 24Vdc & 115Vac -4F (-20C) to 104F (40C) Enclosure Type 4, 4X, 7 or 9, One, Two or Three Auxiliary Switches, Push Knob Declutching Manual Override, Motor Brake for 12Vdc, 24Vdc & 115Vac, all Feedback Potentiometer options, Modulating Controls LRC, VP, VQ, VP0 & VQ0, Visual Position Indication D, DI, D3L, D3T, TX, TX0 & TQ, Additional Conduit Entry, Heater and Heater with Thermostat (For complete list of options, see option grid in catalog page 40)					
COATING	Thermally bonded	d polyester powder				
INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage				
SWITCHES	Snap action	SPDT, 15A @ 250Vac				
LUBRICATION	Grease	Permanent, little or no maintenance required				
WEIGHT	Pound Kilogram	15 (lb) 6.80 (kg)				



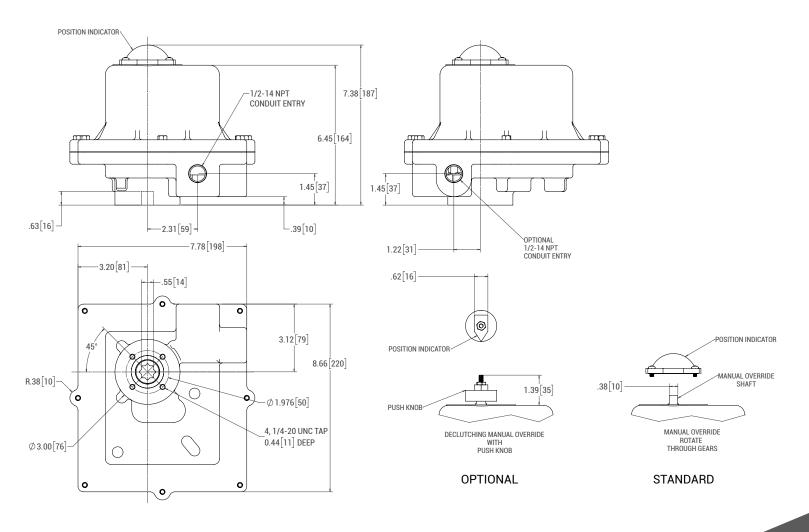
SR & SX SERIES 200 & 300 IN-LBS, NEMA 4, 4X, 7 AND/OR 9



INJELAC

MOUNTING	Universal
MOUNTING PAD	ISO 5211 F05 BC with 14mm star drive
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)
OVERRIDE	Manual, non-declutching Declutching manual override optional DC voltage and 75% duty cycle motor must be declutching

TECHNICAL DRAWING:



M SERIES 400, 675, 1000 & 1500 IN-LBS, NEMA 4

The M series rotary electric actuator was designed for small and medium size valve and damper applications. This industrial grade reversing actuator has been manufactured for over thirty years and has achieved an impeccable reputation for reliability in applications requiring repeated superior performance year after year.



SPECIFICATIONS:

TORQUE	MR 675 ln- ML 1000 lr	Lb (45.2 Nm) Lb (76.3 Nm) I-Lb (113Nm) I-Lb (169.5Nm)	
CYCLE TIME	MS	10 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MS	20 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)
	MR & ML	15 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MR & ML	30 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)
	MH	30 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MH	60 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)

DUTY CYCLE

25% standard on 115Vac and 230Vac 75% standard on 12Vdc, 24Vdc and 24Vac, optional on 115Vac extended duty motor

MOTOR

Permanent split capacitor (for AC) with thermal overload protection

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115VA	115VAC (Std.)		24VDC	12\	/DC	208VAC/1	PH/60HZ	230VAC/1	PH/60HZ
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
MS & MR	0.38	0.75	0.90	3.20	1.70	4.20	0.21	0.42	0.18	0.38
ML & MH	0.38	0.75	1.10	3.20	2.20	4.20	0.21	0.42	0.18	0.38

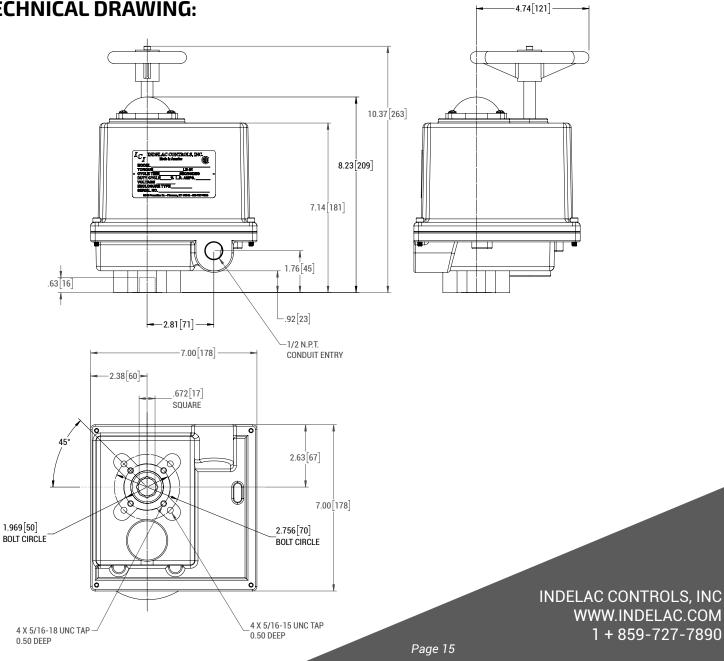
CERTIFICATION CLASSIFICATION CANADIAN UNITED STATES	CSA Master Contract 178618 3221 02 - Valves - Actuators; 3221 82 - Valves - Actuators Certified to US Standards C22.2 No. 139-1982 (Reaffirmed 2000) - Electrically Operated Valves C22.2 No. 94-M91 (Reaffirmed 2001) - Special Purpose Enclosures UL 429, 5th Edition (8 Oct 2004) - Electrically Operated Valves UL 50, 11th Edition (12 Sep 2003) - Enclosures for Electrical Equipment					
CERTIFIED VOLTAGES CERTIFIED ENCLOSURE CERTIFIED TEMP. CERTIFIED OPTIONS		4F (40C) liary Switches, Declutching Manual Override with Hand Wheel, Friction Brake, Power On r Off Brake for 115Vac (For complete list of options, see option grid in catalog page 40)				
COATING	Thermally bonded polyester powder					
POSITION INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage				



M SERIES 400, 675, 1000 & 1500 IN-LBS, NEMA 4

SWITCHES	Snap action	SPDT, 15A @ 250Vac			
LUBRICATION	Grease	Permanent, little or no ma	intenance required		
WEIGHT	Pound Kilogram	MS, MR & ML – 16 (lb) MS, MR & ML – 7.26 (kg)			
MOUNTING	Universal				
MOUNTING PAD	ISO 5211 F05 & F07 with 17mm star drive				
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)				
OVERRIDE	Manual, Declutcl	hing Hand Wheel			

TECHNICAL DRAWING:

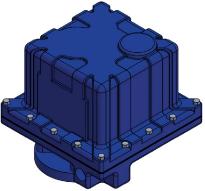


INJELAC CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS

M SERIES 400, 675, 1000 & 1500 IN-LBS, NEMA 6P

ICI's M series NEMA 6P enclosure is designed for submersion in freshwater, to depths no greater than 6 feet, and for prolonged periods of time not exceeding 3 months (90 days).



SPECIFICATIONS:

TORQUE	MR 675 ML 1000	In-Lb (45.2 Nm) In-Lb (76.3 Nm) I In-Lb (113Nm) I In-Lb (169.5Nm)	
CYCLE TIME	MS MS MR & ML MR & ML MH MH	10 Sec./90 20 Sec./90 15 Sec./90 30 Sec./90 30 Sec./90 60 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac 115Vac extended duty motor (75%) & 24Vdc (alternative) 12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac 115Vac extended duty motor (75%) & 24Vdc (alternative) 12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac 115Vac extended duty motor (75%) & 24Vdc (alternative)
DUTY CYCLE		on 115Vac and 230 on 12Vdc, 24Vdc ar)Vac nd 24Vac, optional on 115Vac extended duty motor

MOTOR Permanent split capacitor (for AC) with thermal overload protection

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115VA	C (Std.)	24VAC & 24VDC		12VDC		208VAC/1PH/60HZ		230VAC/1PH/60HZ	
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
MS & MR	0.38	0.75	0.90	3.20	1.70	4.20	0.21	0.42	0.18	0.38
ML & MH	0.38	0.75	1.10	3.20	2.20	4.20	0.21	0.42	0.18	0.38

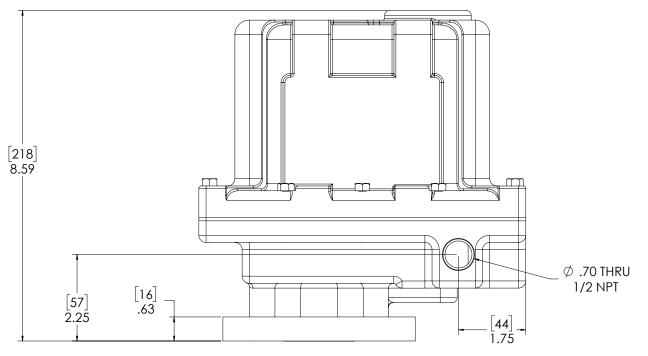
COATING	Thermally bonded polyester powder				
POSITION INDICATOR	Electric	Feedback from limit switches, same as operating voltage			
SWITCHES	Snap action	SPDT, 15A @ 250Vac			
LUBRICATION	Grease	Permanent, little or no maintenance required			
WEIGHT	Pound Kilogram	MS, MR & ML – 21 (lb) MH – 22 (lb) MS, MR & ML – 9.52 (kg) MH – 10 (kg)			
MOUNTING	Universal				
MOUNTING PAD	ISO 5211 F07 wi	ISO 5211 F07 with 17mm star drive			
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater is standard Optional double heater for application down to -76F (-60C)				

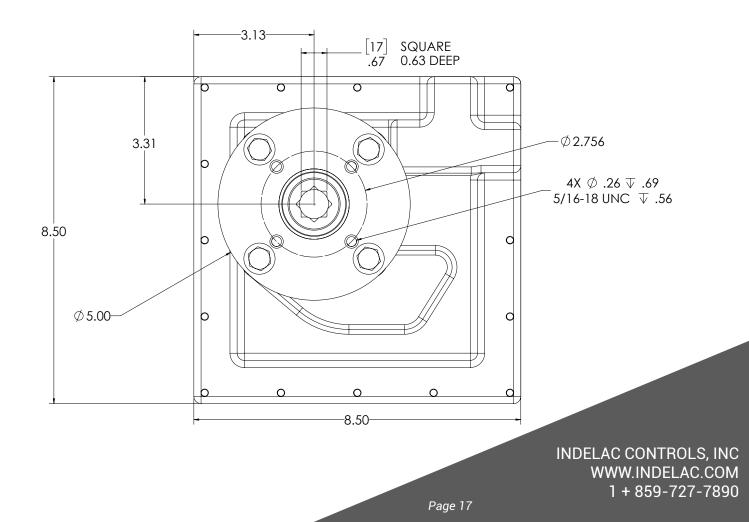




M SERIES 400, 675, 1000 & 1500 IN-LBS, NEMA 6P

TECHNICAL DRAWING:





M SERIES 400, 675, 1000 & 1500 IN-LBS NEMA 4, 4X, 7 AND/OR 9

The M Series NEMA 7 electric actuator was designed for applications in hazardous locations.

25% standard on 115Vac and 230Vac



SPECIFICATIONS:

TORQUE	MR 675 lr ML 1000	n-Lb (45.2 Nm) n-Lb (76.3 Nm) In-Lb (113Nm) In-Lb (169.5Nm)	
CYCLE TIME	MS	10 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MS	20 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)
	MR & ML	15 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MR & ML	30 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)
	MH	30 Sec./90	12Vdc, 24Vdc, 24Vac, 115Vac & 230Vac
	MH	60 Sec./90	115Vac extended duty motor (75%) & 24Vdc (alternative)

MOTOR

DUTY CYCLE

Permanent split capacitor (for AC) with thermal overload protection

75% standard on 12Vdc, 24Vdc and 24Vac, optional on 115Vac extended duty motor

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115VA	C (Std.)	24VAC & 24VDC		12VDC		208VAC/1PH/60HZ		230VAC/1PH/60HZ	
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
MS & MR	0.38	0.75	0.90	3.20	1.70	4.20	0.21	0.42	0.18	0.38
ML & MH	0.38	0.75	1.10	3.20	2.20	4.20	0.21	0.42	0.18	0.38

CERTIFICATION LOCATION CANADIAN UNITED STATES	CSA C322802 - - C22.2 No. 25-	CSA Master Contract 178618 Hazardous - Class I, Division 1 & 2, Groups C & D; Class II Division 1 & 2, Groups E, F & G CSA C322802 – Valves – Actuators – For Hazardous Locations CAN/CSA – C22.2 No. 139-1982; CAN/CSA – C22.2 No. 25-1966; CAN/CSA- C22.2 No. 30-M1986 Class C322882 - Valves – Actuators – For Hazardous Locations - Certified to US Standards. ANSI/UL 429,					
	Seventh Ed. – 2	Seventh Ed. – 2013; ANSI/UL 1203 Third Ed 2000					
CERTIFIED VOLTAGES CERTIFIED TEMP.	12Vdc, 24Vdc & -4F (-20C) to 10	4F (40C)					
CERTIFIED OPTIONS	Enclosure Type 4, 4X, 7 or 9, One, Two or Three Auxiliary Switches, Declutching Manual Override with Har Wheel, Motor Brake for 12Vdc, 24Vdc & 115Vac, all Feedback Potentiometer options, Modulating Controls LRC, VP, VQ, VP0 & VQ0, Visual Position Indication D, DI, D3L, D3T, TX, TX0 & TQ, Additional Conduit Entry, Heater and Heater with Thermostat (For complete list of options, see option grid in catalog page 40)						
COATING	Thermally bond	ed polyester powder					
POSITION INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage					
SWITCHES	Snap action	SPDT, 15A @ 250Vac					
LUBRICATION	Grease	Permanent, little or no maintenance required					



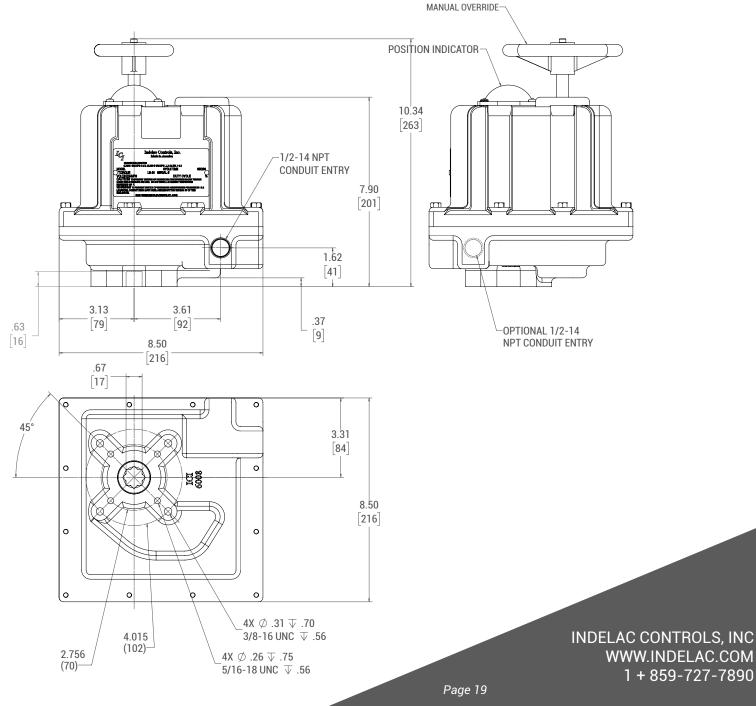
M SERIES							
400, 675, 1000 & 1500 IN-LBS							
NEMA 4, 4X, 7 AND/OR 9							
WEIGHT	Pound Kilogram	MS, MR & ML – 21 (lb) MH – 22 (lb) MS, MR & ML – 9.52 (kg) MH – 10 (kg)					
MOUNTING	Universal						
MOUNTING PAD	ISO 5211 F07 &	F10 with 17mm star drive					
TEMPERATURE		-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)					
OVERRIDE	Manual, Declute	ching Hand Wheel					

INJELAC

CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS

TECHNICAL DRAWING:



L SERIES 700, 1200, 2000 & 3840 IN-LBS NEMA 4 AND/OR 7

ICI's L series rotary electric actuator was designed for valve and damper applications requiring from 700 up to 3,840 in-lbs of torque. This industrial grade reversing actuator has been manufactured since 1991 and is well known for its dependability in harsh applications where reliability is of the utmost importance.

SPECIFICATIONS:

TORQUE	LA-5 LA-12 LX-5 LX-14	700 In-Lb (79 Nm) 2000 In-Lb (226 Nm) 1200 In-Lb (135.6 Nm) 3840 In-Lb (433.9 Nm)
CYCLE TIME	LA-5 LA-12 LX-5 LX-14	5 Sec./90 12 Sec./90 5 Sec./90 14 Sec./90
DUTY CYCLE	230Vac-	24Vdc, 24Vac & 115Vac 100% -1Ph 30 minute continuous run -3Ph & 460Vac-3Ph 30 minute continuous run (NEMA 4 only)

MOTOR Permanent split capacitor (for AC) with thermal overload protection

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115VA	C (Std.)	24VAC 8	& 24VDC	12\	/DC	208VA	C/1PH	230VA	C/1PH	230VA	C/3PH	460VA	C/3PH
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
LA	1.20	2.90	3.70	25.00	6.90	48.00	1.54	2.50	1.40	2.00	1.2	3.8	0.6	1.97
LX	1.20	2.90	5.00	25.00	10.00	48.00	1.54	2.50	1.40	2.00	1.2	3.8	0.6	1.97

CERTIFICATION CLASSIFICATION CANADIAN CERTIFIED VOLTAGES CERTIFIED ENCLOSURES CERTIFIED TEMP. CERTIFIED OPTIONS	CSA C3228 02 - CSA C3229 82 - CSA - C22.2 No CSA - C22.2 No 115Vac Enclosure Type - -4F (-20C) to 10 One or Two Auxi Visual Position I				
COATING	Thermally bonde	ed polyester powder			
POSITION INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage			
SWITCHES	Snap action	SPDT, 15A @ 250Vac			

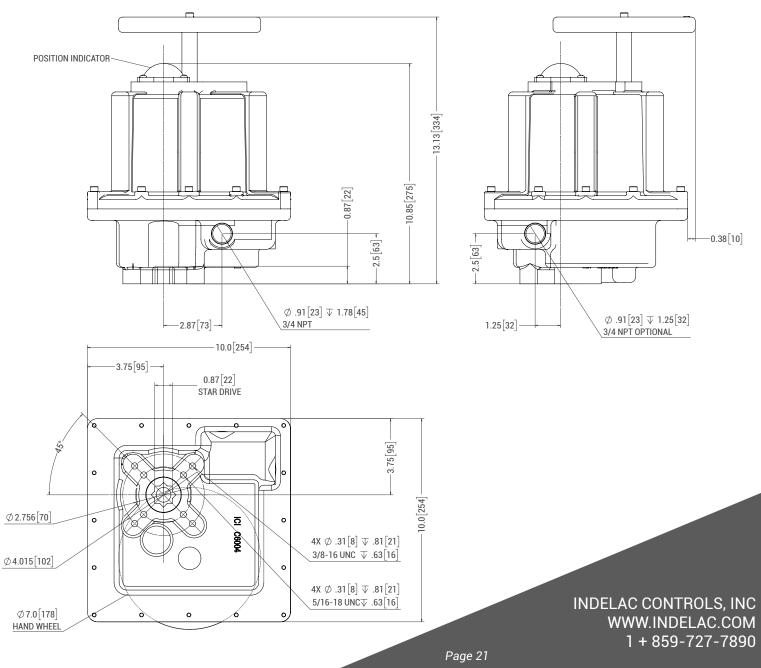


L SERIES 700, 1200, 2000 & 3840 IN-LBS NEMA 4 AND/OR 7

INDELAC CONTROLS, INC.

LUBRICATION	Grease	Permanent, little or no maintenance required					
WEIGHT	Pound Kilogram	40 (lb) 18.1 (kg)					
MOUNTING	Universal						
MOUNTING PAD	ISO 5211 F07 &	ISO 5211 F07 & F10 with F10 22mm Star Female Drive					
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)						
OVERRIDE	Manual, Declutching Hand Wheel						

TECHNICAL DRAWING:



K SERIES FROM 5,000 TO 27,300 IN-LBS NEMA 4 AND/OR 7

The K series of heavy-duty reversing actuators were developed in 1995 and meet AWWA standards. ICI's K series rotary electric actuator is a machine that was designed to automate quarter turn equipment requiring up to 27,300 In-Lbs of torque. The K series actuators are equipped with a combination of spur gear / worm gear drive train providing efficient and quiet operation, resistance to back driving and long maintenance free service.



5K up to 14K Shown

SPECIFICATIONS:

TORQUE	7K 7020 12K 11500 14K 14040 19K 19020	In-Lb (565 Nm) In-Lb (793 Nm)) In-Lb (1302 Nm)) In-Lb (1586 Nm)) In-Lb (2149 Nm)) In-Lb (3084 Nm)
CYCLE TIME	5K & 7K 12K & 14K 19K 27K	38 Sec. / 90; 12Vdc = 45 Sec. / 90; 24Vdc = 21 sec. / 90 58 Sec. / 90; 24Vdc = 43 sec. / 90 114 Sec. / 90; 12Vdc = 45 Sec. / 90; 24Vdc = 59 sec. / 90 136 Sec. / 90
DUTY CYCLE	230Vac - 1Ph 3	24Vac 100% 30 minute continuous run 30 minute continuous run & 460Vac-3Ph 30 minute continuous run

MOTOR Permanent split capacitor (for AC) with thermal overload protection

	115VA	C (Std.)	24VAC 8	& 24VDC	12\	/DC	208VA	C/1PH	230VA	C/1PH	230VA	C/3PH	460VA	C/3PH
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR
5-12K	2.5	4.0	14.0	32.6	16.5	38.5	1.5	2.2	1.4	2.0	1.7	3.8	0.6	2.0
14-27K	5.4	15.0	CF	CF	CF	CF	1.3	4.4	1.2	4.0	1.0	4.1	5.4	15.0

The motor's LR amps must be taken into account when sizing the input power supply and fuses. Slow blow fuses are recommended * Reduce actuator torque 10% for sizing purposes

CERTIFICATIONS	Designed to me	None - General Purpose Actuators Designed to meet NEMA 4 Standards with optional NEMA enclosure types 4X, 9 and 7 available Designed to meet AWWA C540 standards					
COATING	Thermally bond	Thermally bonded polyester powder					
POSITION INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage					
SWITCHES	Snap action	SPDT, 15A @ 250Vac					
TORQUE SENSOR	Mechanical, set for torque at full load amp draw						



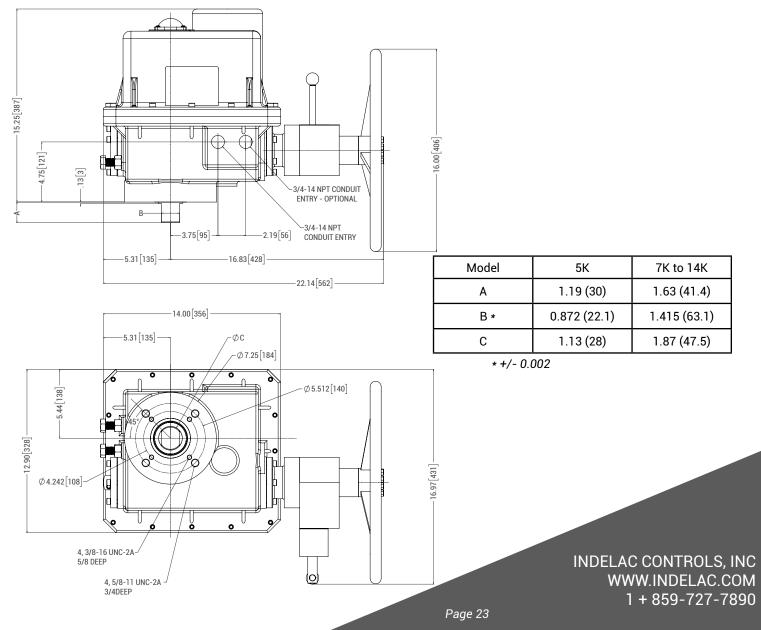


CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS

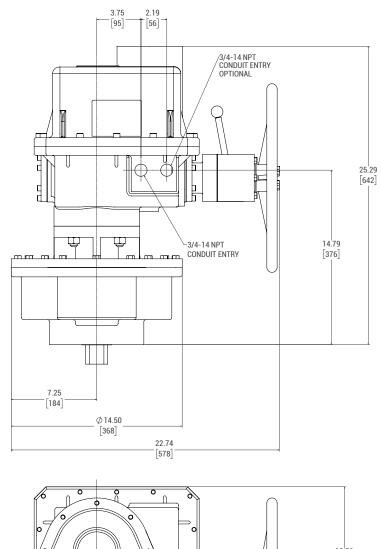
LUBRICATION	Grease	Permanent, little or no maintenance required					
WEIGHT	5K up to 14K 19K & 27K	110 Pounds (50 kg) 195 Pounds (88.5 kg)					
MOUNTING	Universal						
MOUNTING PAD	5K 7K to 14K 19K 27K	ISO 5211 F14 & 4.242" Bolt Circle with 22.2mm Double "D" Male Drive ISO 5211 F14 & 4.242" Bolt Circle with 36.1mm Double "D" Male Drive ISO 5211 F14 Bolt Circle with 36mm Double "D" Male Drive 7.50" Bolt Circle with 2.375" Bore & 0.625" Keyway					
TEMPERATURE	-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Optional double heater for application down to -76F (-60C)						
OVERRIDE	Manual, Declutcl	Manual, Declutching Hand Wheel					

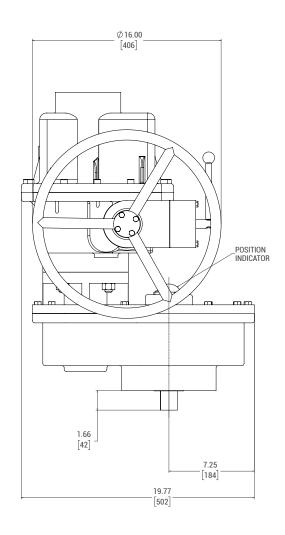
5K TO 14K TECHNICAL DRAWING: (19K and 27K technical drawing on next page)

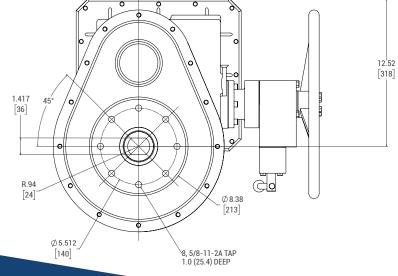


K SERIES FROM 5,000 TO 27,300 IN-LBS NEMA 4 AND/OR 7

19K TECHNICAL DRAWING:





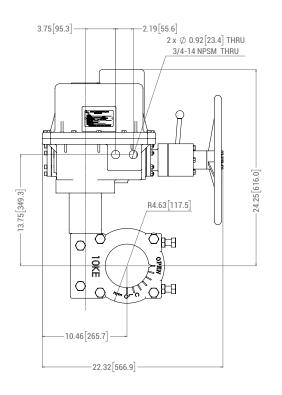


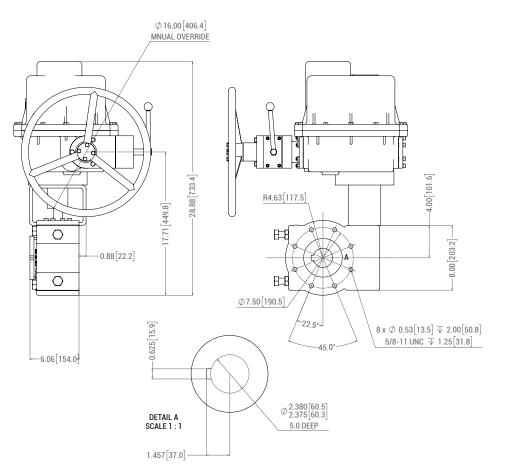


K SERIES FROM 5,000 TO 27,300 IN-LBS NEMA 4 AND/OR 7



27K TECHNICAL DRAWING:





ProVolt™ SERIES MULTI-VOLTAGE ACTUATOR WITH OPTIONAL BATTERY BACKUP, NEMA 4, 4X AND 7

The ProVolt Series Multiple Voltage Actuator is a quarter turn Rotary Actuator that will work with all voltage inputs. With the flip of an internal switch on the board, these actuators can accept any of the following input voltages: 115vac, 230vac, 24vac, 24vdc or 12vdc. **No more ordering or stocking separate voltage actuators!** This new series can operate loads from 400 to 1500 in/lbs.

The PV Series can also be ordered with the Optional Battery Backup Feature. When installed, the actuator's internal battery will provide power to the motor in the event of an external power failure. The actuator can be configured in the field for FAIL OPEN or FAIL CLOSE. Switching from external power to battery power is seamless – when the external power source fails, the internal transfer circuit switches to battery power automatically without any operator intervention.

This unit can be ordered as a standard OPEN/CLOSE actuator or with the Modulating Option for precise valve position control using 4-20mA, 0-10V or 1-5V external input signal.

NOTE: The Modulating Option CANNOT be added in the field.

SPECIFICATIONS:

0. 00. 10								
TORQUE	PV4 PV6 PV10 PV15	400 In-Lb (45.2 Nm) 600 In-Lb (67.8 Nm) 1,000 In-Lb (113 Nm) 1,500 In-Lb (169.5 Nm)						
CYCLE TIME	PV4 PV6 PV10 PV15	10 sec. / 90° 15 sec. / 90° 23 sec. / 90° 30 sec. / 90°						
DUTY CYCLE		100% Standard (at 100% ambient temperature at rated torque)						
LOCKED ROTOR	CURRENT	.5 Amps @ 12vdc						
ACTUATOR FULL LOAD AMPS		AC: 115vac @ 0.45A; 230vac @ 0.28A; 24vac @ 1.3A DC: 24vdc @ 1.3A; 12vdc @ 1.8A						
OPERATING VOLTAGES/POWER		AC: 115vac, 50/60Hz @ 55W; 230vac, 50/60Hz @ 55W; 24vac, 50/60Hz @ 35W DC: 24vdc @ 35W; 12vdc @ 25W						
MAINS WIRING REQUIRED		18 AWG, 300V, 105°C minimum for all voltages, Class 1 Wiring 12 AWG maximum (Terminal block maximum rated); <i>Max. run with 12 AWG on DC units is 80 Feet</i> .						
INCOMING POW	ER FUSE	TE5 Pico Fuse, 250V @ 4A Rectangular Box						
MOTOR FUSE		TE5 Pico Fuse, 250V @ 2.5A Rectangular Box						
AUXILIARY SWITCH RATING		Dry Contact, 10 Amps @ 250vac Maximum						
INPUT SIGNAL CONTACT RATING		12vdc @ 0.5A minimum (Dry Contact Only – NO External Voltage)						
POSITION INDICATION		Dome Style Visual Indicator						
CERTIFICATION		Process Control Equipment for use in Hazardous Locations Class I, Div. 1 Groups C & D Class II, Div. 1 Groups E, F & G						



Page 26

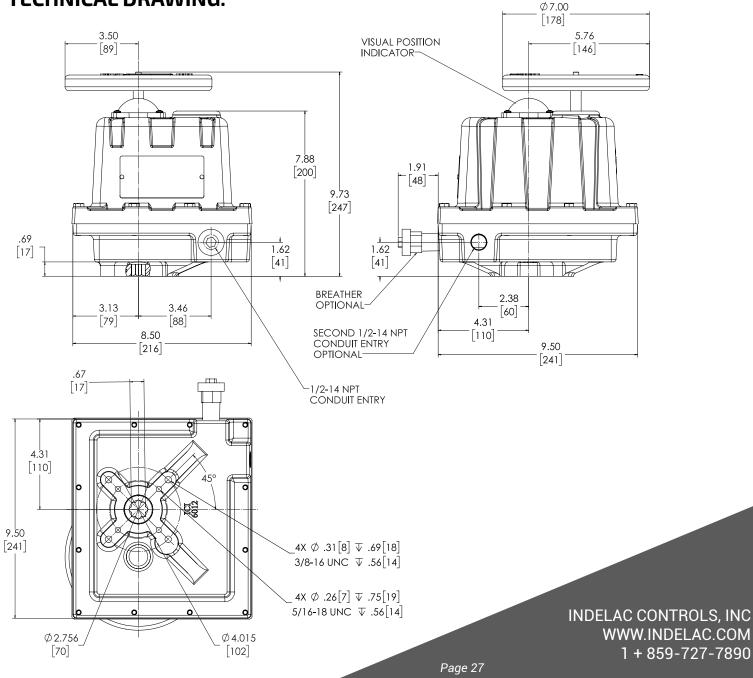
LISTED E527647

ProVolt™ SERIES MULTI-VOLTAGE ACTUATOR WITH OPTIONAL BATTERY BACKUP, NEMA 4, 4X AND 7



WEIGHT	18 Lb (8.2 kg)
MOUNTING PAD	ISO 5211 F07 & F10 with 17mm female star drive
MOUNTING	Universal
OPERATING TEMPERATURES	-4°F to 104°F (-20°C to 40°C); Heater required below 0°F
OPTIONAL HEATER POWER	Add 15 Watts for optional 12vdc self-regulating heater
OPTIONAL BATTERY	12vdc, 0.8AHr, Sealed Lead Acid (SLA), Rechargeable Battery recharge time = approximately 8 Hours Battery life on trickle charge = 3-4 years

TECHNICAL DRAWING:



ES2 200 IN-LBS, NEMA 4 AND/OR 7

Indelac's ES2 spring return electric actuators are light duty, quarter turn rotary actuators. These high quality, American made actuators have been designed for use as a fail-safe solution in the industrial valve and damper automation industry. They are recommended for applications requiring system protection from unforeseen power failures.



SPECIFICATIONS:

TORQUE	200 In-Lb (22.6 I	Nm) spring end			
CYCLE TIME	10 sec. / 90° ele	ctric, 2 sec. / 90° spring			
DUTY CYCLE	25%				
MOTOR	115Vac ONLY pe	rmanent split capacitor with thermal overload protection			
CURRENT RATINGS		l) Amps, .75 LR (Lock Rotor) Amps amps must be taken into account when sizing the input power supply and fuses. Slow blow mended			
MOTOR BRAKE	Power ON				
CERTIFICATIONS	None - General Purpose Actuators Designed to meet NEMA 4 Standards with optional NEMA enclosure types 4X, 9 and 7 available				
COATING	Thermally bonded polyester powder				
INDICATOR Electric	Visual Feedback from li	Dome Indicator imit switches, same as operating voltage			
SWITCHES	Snap action	SPDT, 15A @ 250Vac			
LUBRICATION	Grease	Permanent, little or no maintenance required			
WEIGHT	Pound Kilogram	22 (lb) 10 (kg)			
MOUNTING	Universal				
MOUNTING PAD	ISO 5211 F07 & I	F10 with 17mm star drive			
TEMPERATURE	· · ·	50F (65.6C), heater & thermostat required 0F and below heater for application down to -76F (-60C)			
MAX CYCLES	1 900 power OPF	EN and power CLOSE, spring fail is to be reserved for emergency use only *			

MAX. CYCLES 1,900 power OPEN and power CLOSE, spring fail is to be reserved for emergency use only * * Allowing this actuator to spring fail as a part of normal operation will severely limit the life expectancy of the product and waives the product warranty

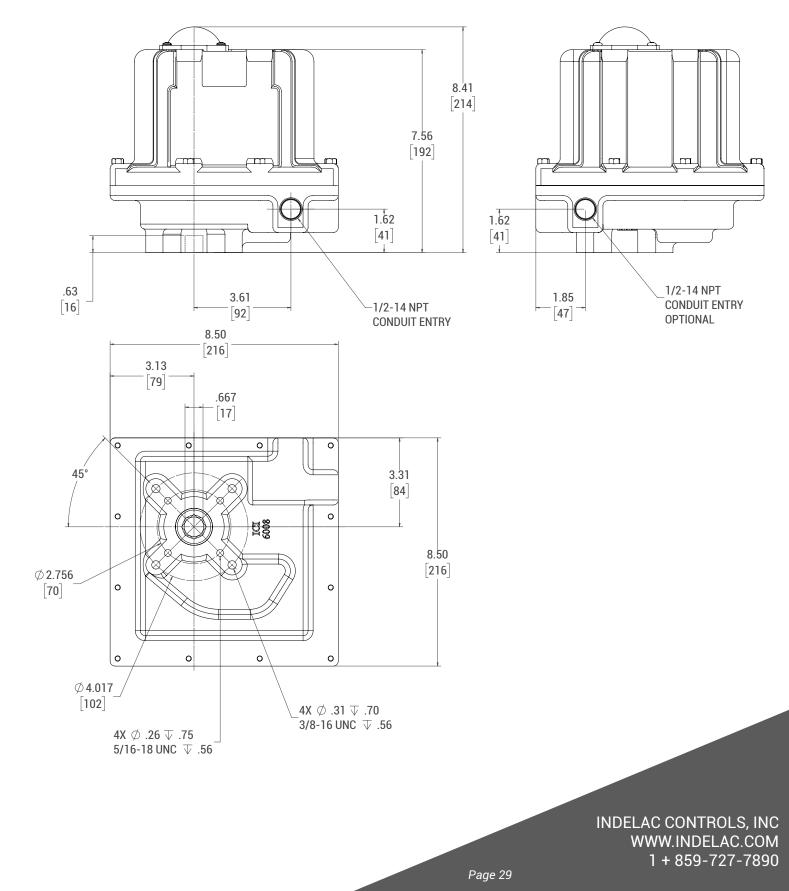




ELECTRIC ACTUATORS AND CONTROLS

ES2 200 IN-LBS, NEMA 4 AND/OR 7

TECHNICAL DRAWING:



AS SERIES 400, 600 & 1000 IN-LBS NEMA 4 AND/OR 7

Indelac's AS Series spring return actuators are heavy duty, quarter turn rotary actuators. These high quality, American made actuators have been designed for use as a fail-safe solution in the industrial valve and damper automation industry. They are recommended for applications requiring system protection from unforeseen power failures.

SPECIFICATIONS:

TORQUE			Start AS4 AS6 AS10	S4 600 In-Lb (67.8 Nm) S6 800 In-Lb (90.4 Nm)			End 400 In-Lb (45.2 Nm) 600 In-Lb (67.8 Nm) 1,000 In-Lb (113 Nm)		
	CYCLE TIM	E	12 sec.	12 sec. / 90° electric, 2 sec. / 90° spring					
DUTY CYCLE			25%						
MOTOR			Perma	Permanent split capacitor (for AC) with thermal overload protection					
	CURRENT F	RATINGS	FL= Fu	FL= Full Load, LR= Lock Rotor					
	115VA	C (Std.)	208VAC/1	PH/60HZ	230VAC/1	PH/60HZ			
	FL	LR	FL	LR	FL	LR			
	1.60	2.90	1.20	2.20	1.03	2.00			
	The motor's	s LR amps	must be tak	en into acc	ount when	sizing the i	nput power supply and fuses		
	MOTOR BR.	AKF	Power	ON					

nd fuses. Slow blow fuses are recommended

MUTUR BRAKE	Power UN								
CERTIFICATIONS		Ione - General Purpose Actuators Designed to meet NEMA 4 Standards with optional NEMA enclosure types 4X, 9 and 7 available							
COATING	Thermally bonde	hermally bonded polyester powder							
INDICATOR	Visual Electric	Dome Indicator Feedback from limit switches, same as operating voltage							
SWITCHES	Snap action	SPDT, 15A @ 250Vac							
LUBRICATION	Grease	Permanent, little or no maintenance required							
WEIGHT	Pound Kilogram	AS4 & AS6 - 68 (lb) AS4 & AS6 - 30.8 (kg)	AS10 – 78 (lb) AS10 – 35.4 (kg)						
MOUNTING	Universal								
MOUNTING PAD	AS4 & AS6 AS10	ISO 5211 F07 with .66" So ISO 5211 F10 with 1.00" S							
TEMPERATURE		-40F (-40C) to 150F (65.6C), heater & thermostat required 0F and below Dptional double heater for application down to -76F (-60C)							

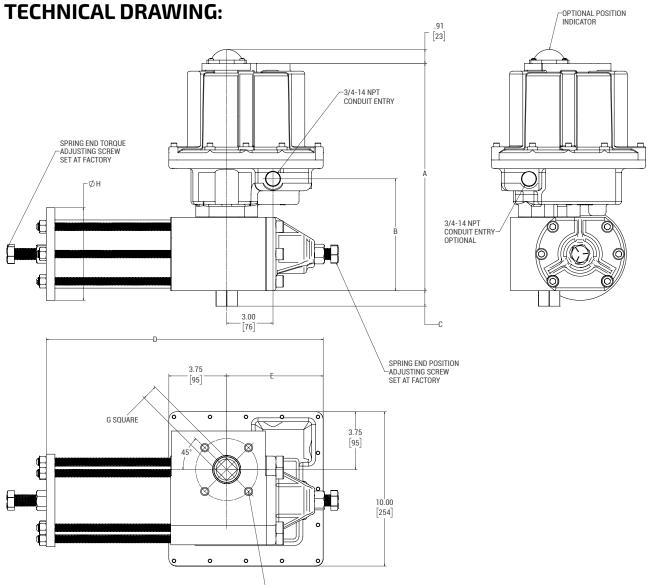


AS SERIES 400, 600 & 1000 IN-LBS NEMA 4 AND/OR 7



ELECTRIC ACTUATORS AND CONTROLS

MAX. CYCLES 25 power OPEN and power CLOSE cycles per day, spring fail is to be reserved for emergency use only * * Allowing this actuator to spring fail as a part of normal operation will severely limit the life expectancy of the product and waives the product warranty



LAS4 & AS6 - 4, 5/16-18 X 0.63 DEEP, 2.756 B.C. (ISO 5211 F07) AS10 - 4, 1/2-13 X 0.63 DEEP, 4.015 B.C. (ISO 5211 F10)

Model	А	В	С	D	E	G	Н
AS4 & AS6	14.69	4.69	0.75	15.66	5.06	0.660	5.0
A34 & A30	(373)	(119)	(19)	(397.8)	(128.5)	(16.76)	(127)
4610	15.06	4.88	1.0	17.0	5.88	1.0	6.0
AS10	(382.5)	(124)	(25.4)	(431.8)	(149.4)	(25.4)	(152.4)

ASC SERIES 400, 600, 1000 & 1200 IN-LBS NEMA 4 AND/OR 7

The ASC Series spring return actuators are compatible with DC voltages and can be used for modulating applications requiring system protection from unforeseen power failures.

SPECIFICATIONS:

TORQUE	Start ASC4 ASC6 ASC10 ASC12	600 In-Lb (67.8 N 800 In-Lb (90.4 N 1,200 In-Lb (135. 1,400 In-Lb (158.	lm) 6 Nm)	End 400 In-Lb (45.2 Nm) 600 In-Lb (67.8 Nm) 1,000 In-Lb (113 Nm) 1,200 In-Lb (135.6 Nm)	
CYCLE TIME	12 sec. ,	/ 90° electric, 2 se	c. / 90° sj	pring	
DUTY CYCLE	ASC 4 up to ASC 10 ASC12		75% 30 minute continuous run		
MOTOR	Perman	ent split capacitor	(for AC)	with thermal overload protec	tion

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115VA	C (Std.)	24VAC & 24VDC		12\	/DC	208VAC/1	PH/60HZ	230VAC/1PH/60HZ		
	FL	LR	FL	LR	FL	LR	FL	LR	FL	LR	
ASC4-10	1.60	2.90	3.70	25.00	6.90	48.00	1.20	2.20	1.03	2.00	
ASC12	2.80	4.10	5.00	25.00	10.00	48.00	1.20	2.20	1.03	2.00	

CLUTCH	Electro-magneti	c
CERTIFICATIONS		Purpose Actuators et NEMA 4 Standards with optional NEMA enclosure types 4X, 9 and 7 available
COATING	Thermally bonde	ed polyester powder
INDICATOR	Electric	Feedback from limit switches, same as operating voltage
SWITCHES	Snap action	SPDT, 15A @ 250Vac
LUBRICATION	Grease	Permanent, little or no maintenance required
WEIGHT	Pound Kilogram	110 (lb) 49.9 (kg)
MOUNTING	Universal	
MOUNTING PAD	ACS4 & ASC6 ASC10 & ASC12	ISO 5211 F07 with .66" Square Male Drive ISO 5211 F10 with 1.00" Square Male Drive
TEMPERATURE		50F (65.6C), heater & thermostat required 0F and below heater for application down to -76F (-60C)



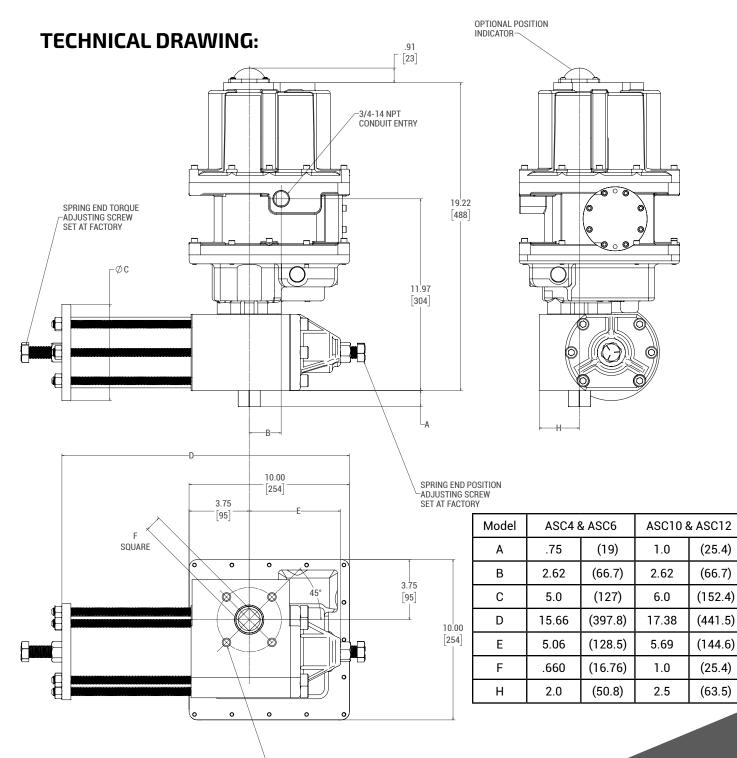


ASC SERIES 400, 600, 1000 & 1200 IN-LBS NEMA 4 AND/OR 7

CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS

MAX. CYCLES MODULATING = 300 per hour, ON/OFF = 17 per day, spring fail is to be reserved for emergency use only * * Allowing this actuator to spring fail as a part of normal operation will severely limit the life expectancy of the product and waives the product warranty



ASC4 & 6 - 4, 5/16-18 X 0.63 DEEP, 2.756 (70) B.C. (ISO 5211 F07) ASC10 & 12 - 4, 1/2-13 X 0.63 DEEP, 4.015 (102) B.C. (ISO 5211 F10)

SNS-400 TO 1500 SAFE & SECURE SERIES ACTUATOR WITH BATTERY BACKUP, NEMA 4 AND/OR 7

The Safe & Secure Series is a compact powerful solution for critical applications. Equipped with an internal battery this unit is field adjustable to fail closed, fail open, or continue standard operations, always leaving you in control during sudden loss of utility power and/or control signal.

SPECIFICATIONS:

TORQUE	SNS4 SNS6 SNS10 SNS15	400 In-Lb (45.2 Nm) 675 In-Lb (76.3 Nm) 1,000 In-Lb (113 Nm) 1,500 In-Lb (169.5 Nm)
CYCLE TIME	SNS4 SNS6/10 SNS15	10 sec. / 90° 0 15 sec. / 90° 30 sec. / 90°
DUTY CYCLE	100%	

MOTOR

Brush type 12Vdc (for all input voltages)

CURRENT RATINGS FL= Full Load, LR= Lock Rotor

	115	VAC	24VAC & 24VDC		12\	/DC	230VAC/1PH/60HZ		
	FL	LR	FL	LR	FL	LR	FL	LR	
SNS4	0.20	0.44	0.83	2.10	1.65	4.20	0.09	0.22	
SNS6	0.16	0.44	0.75	2.10	1.50	4.20	0.08	0.22	
SNS10	0.23	0.44	1.10	2.10	2.20	4.20	0.12	0.22	
SNS15	0.24	0.44	1.15	2.10	2.30	4.20	0.12	0.22	

The motor's LR amps must be taken into account when sizing the input power supply and fuses. Slow blow fuses are recommended

BATTERY

12 Volt 0.8 AHr, Rechargeable Sealed Lead Acid Battery, Minimum 4 Years Life in Stand-By Use at 68°F

RUN TIMES/CYCLES	Time to complete 90 deg. rotation (in sec.)	Number of cycles	Total run time (in min.)
SNS4	9	30	150
SNS6	15	30	150
SNS10	18	6	30
SNS15	30	5	25

Testing was done at the maximum torque for each valve. If the torque is less than the maximum, the run time/cycles will increase All cycles are based on -90° motion, 5 minute delay, then repeat

CHARGER

CERTIFICATIONS

None - General Purpose Actuators Designed to meet NEMA 4 Standards with optional NEMA enclosure types 4X, 9 and 7 available

Trickle charger drawing 1 to 1.3A during battery recharge and 50mA to maintain to full charge

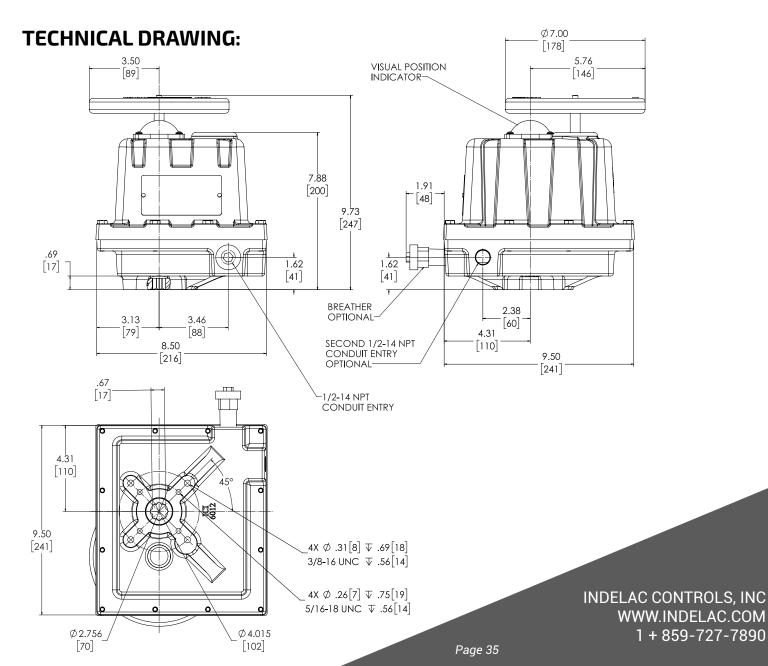




SNS-400 TO 1500 SAFE & SECURE SERIES ACTUATOR WITH BATTERY BACKUP, NEMA 4 AND/OR 7



COATING	Thermally bond	ed polyester powder		
POSITION INDICATOR	Visual	Dome Indicator		
SWITCHES	Snap action	SPDT, 15A @ 250Vac		
LUBRICATION	Grease	Permanent, little or no m	aintenance require	ed
WEIGHT	Pound	22 (lb)	Kilogram	10 (kg)
MOUNTING	Universal			
MOUNTING PAD	ISO 5211 F07 &	F10 with 17mm star drive		
TEMPERATURE	-40F (-40C) to 1	50F (65.6C), self-regulating	g heater	
OVERRIDE	Manual, Decluto	hing Hand Wheel		



SAFE & SECURE SERIES ACTUATOR WITH BATTERY BACKUP, NEMA 4 AND/OR 7

The Safe & Secure Series is a compact powerful solution for critical applications. Equipped with an internal battery this unit is field adjustable to fail closed, fail open, or continue standard operations, always leaving you in control during sudden loss of utility power and/or control signal.



SPECIFICATIONS:

TORQUE		2000 In-Lb (226 Nm) 2800 In-Lb (317 Nm)
CYCLE TIME		12sec. / 90° 14 sec. / 90°
DUTY CYCLE	100%	

MOTOR Brush type 12Vdc (for all input voltages)

CURRENT RATINGS FL= Full I

FL= Full Load, LR= Lock Rotor

	115	VAC	24VAC 8	& 24VDC	12\	/DC	230VAC/1PH/60HZ		
	FL	LR	FL	FL LR FL		LR	FL	LR	
SNS20	1.25	2.38	2.75	24.00	5.50	48.00	0.75	1.20	
SNS28	1.25	2.38	4.50	24.00	9.00	48.00	0.75	1.20	

The motor's LR amps must be taken into account when sizing the input power supply and fuses. Slow blow fuses are recommended

BATTERY

12 Volt 1.4 AHr, Rechargeable Sealed Lead Acid Battery, Minimum 4 Years Life in Stand-By Use at 68°F

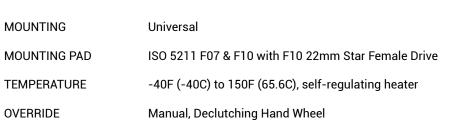
RUN TIMES/CYCLES	Time to complete 90 deg. rotation (in sec.)	Number of cycles
SNS20	12	1
SNS28	14	1

Testing was done at the maximum torque for each valve. If the torque is less than the maximum, the run time/cycles will increase All cycles are based on -90° motion

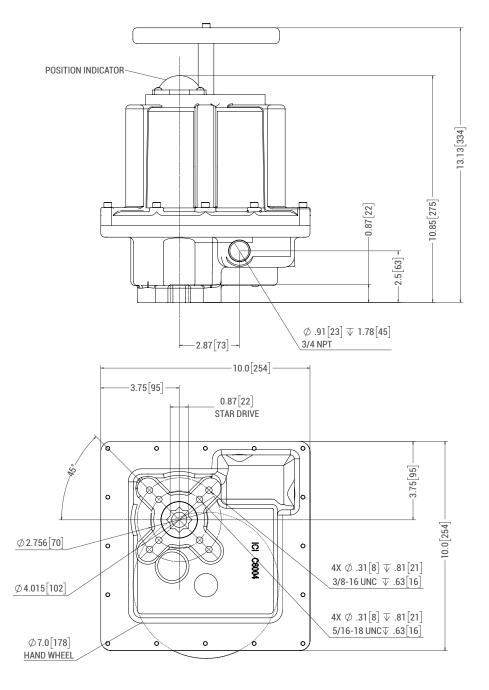
CHARGER	Trickle charger d	Irawing 1 to 1.3A during ba	ttery recharge and	1 50mA to maintain to full charge
CERTIFICATIONS		Purpose Actuators et NEMA 4 Standards with o	optional NEMA end	closure types 4X, 9 and 7 available.
COATING	Thermally bonde	ed polyester powder		
POSITION INDICATOR	Visual	Dome Indicator		
SWITCHES	Snap action	SPDT, 15A @ 250Vac		
LUBRICATION	Grease	Permanent, little or no ma	aintenance require	ed
WEIGHT	Pound	41 (lb)	Kilogram	18.6 (kg)

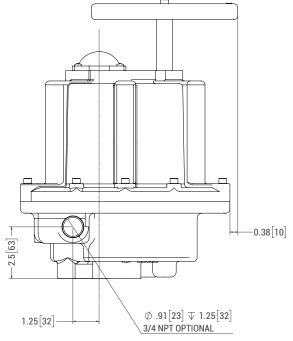


SNS-2000 TO 2800 SAFE & SECURE SERIES ACTUATOR WITH BATTERY BACKUP, NEMA 4 AND/OR 7



TECHNICAL DRAWING:





INJELAC

CONTROLS, INC.

ELECTRIC ACTUATORS AND CONTROLS



OPTIONS GRID FOR ALL ACTUATOR SERIES

Standard Available Non-Available

			ELECT	RIC QU	ARTER	-TURN		SPRING RETURN SAFE				SECURE	
	OPTIONS	R	SD	S	м	L	к	ES2	AS	ASC	SNS4- 15	SNS20- 28	PV SERIES
NG	4												
ISUF SATI	4X												
ENCLOSURE NEMA RATING	6P												
N E E	7												
	115Vac												
	115Vac extended duty												
	24Vac												
	12Vdc												
AGE	24Vdc												
VOLTAGE	208Vac/1Ph												
	230Vac/1Ph												
	230Vac/3Ph												
	460Vac/3Ph												
	380Vac/3Ph												
	Polyester powder												
ENCLOSURE COATING	Ероху												
LOS	Anodize												
COENC	Hard coat anodize												
	Chromium conversion w/ UV												
	One auxiliary												
ES	Two auxiliary												
SWITCHES	Three auxiliary												
SWI	Four auxiliary												
	Double pole, double throw												
MANUAL	Push knob												
OVER- RIDE	Hand wheel												
POV	VER OFF MOTOR BRAKE												
~ ~	1K, single turn												
EFE	1R, 0-135ohm												
POTENTIOMETER	1K, ten turns												
L L N	5K, single turn												
OTE	10K, single turn												
	10K, single turn (dual)												
	SPEED CONTROL												



OPTIONS GRID FOR ALL ACTUATOR SERIES



ELECTRIC ACTUATORS AND CONTROLS

		ELECTRIC QUARTER-TURN						SPRING RETURN			SAFE &	SECURE	PV
	OPTIONS	R	SD	S	м	L	к	ES2	AS	ASC	SNS4- 15	SNS20- 28	SERIES
	TIMER												
	4-20mA												
	4-20mA high resolution												
POSITIONER	0-10Vdc												
	0-1350hms												
	MODBUS high resolution												
MULTI-	Three position												
POSITION	Four position												
	Dome style												
	3-position												
POSITION	4-20mA transmitter												
INDICATION	4-20mA high resolution transmitter												
	0-10Vdc transmitter												
ADDITIONAL	1/2 NPT												
CONDUIT ENTRY	3/4 NPT												
MEC	CHANICAL STOP												
	Breather												
TEMPERA-	Heater												
TURE & CON- DENSATION	Heater & thermostat												
CONTROL	Desiccant dry kit												
	Weather pack cord												
	With manual override												
MULTI-TURN	Without manual override												
REVERSING	DC motors												
CONTACTOR	3Ph motors												
TRANS- FORMER	3Ph motors												
TORQUE	MECHANICAL												
SENSOR	ELECTRICAL (115Vac only)												
TWO	-WIRE CONTROL												
INTERNAL BA	TTERY BACK-UP SYSTEM												

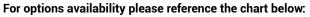
NOTE: ICI offers vast selections of optional equipment, making it possible to utilize our electric actuators in nearly any control environment conceivable. Depending on the options selected, multiple options may NOT fit into the actuator enclosure. Call Indelac Sales Team for best fit of options & configurations.

MULTI-TURN ACTUATORS 200 TO 7,020 IN-LBS NEMA 4 AND/OR 7

Indelac offers a multi-turn feature that can be installed in many of our standard rotary electric actuators converting them into gate and globe valve control actuators.

Model	Torque (In-Lb)	Output Speed (RPM) at 60Hz	Max. number of turns	
SR	200	1.20	20	
SX	300	1.20	20	
MS	400	0.75	20	
MR	MR 675		20	
ML	1000	0.50	20	
МН	MH 1500		20	
LA-5	700	3.00	30	
LX-5	1200	3.00	30	
LA-12	LA-12 2000		30	
LX-14	3840	1.05	30	
5K	5000	0.39	30	
7K	7020	0.39	30	

Always use 75% duty motor minimum





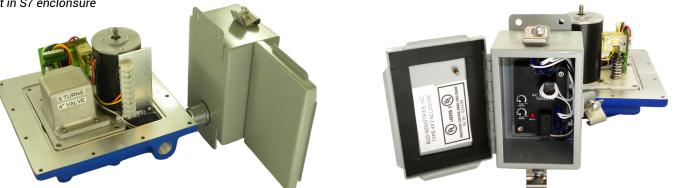
Inside of an Indelac multi-turn actuator

For current ratings and technical drawing please reference the chart below:

Series	Catalog page #			
S	8			
М	14			
L	22			
к	24			

Series	Two aux. switches	Manual override	anual override Power off mo- tor brake tioner		Heater	Thermostat
S*	Х	Push knob	х	х	х	х
м	Х	Hand wheel	Х	Х	Х	Х
L	Х	Hand wheel	Х	Х	Х	Х
К	Х	Hand wheel	Х	Х	х	Х

* Built in S7 enclonsure



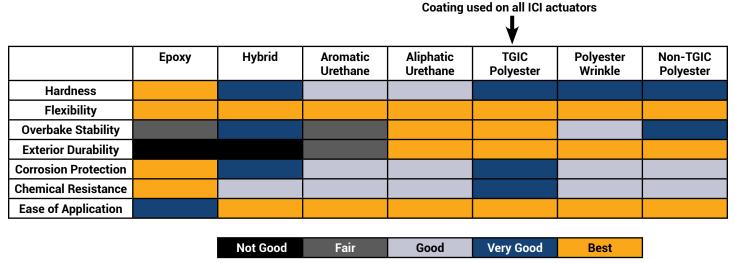
Indelac multi-turn actuator with control panel



REFERENCE TOOLS



POWDER COATING SPECIFICATIONS:



NEMA ENCLOSURE TYPE RATINGS:

TYPE 1: General purpose intended for indoor use to prevent accidental contact with enclosed equipment. TYPE 4: Water and dust tight intended for indoor or outdoor use to protect enclosed equipment from splashing water, seeping of, falling or hose directed water and severe external condensation.

TYPE 4X: Water and dust tight with same provisions as Type 4 enclosure but also are corrosion resistant.

TYPE 6: Water and dust tight sleet resistant intended for indoor or outdoor use where occasional submersion may be encountered with a static head of no more than 6 feet for no longer than 30 minutes.

TYPE 7: Class I, Division 1 and 2, Groups A, B, C or D intended for indoor hazardous locations. Division 1: Hazardous vapors are present. Division 2: Hazardous contained but may not be present. Groups A, B, C & D classifies different gases and vapors.

TYPE 9: Class II, Division 1 and 2, Groups E, F or G intended for indoor hazardous locations. Division 1: Air suspended dust. Division 2: Surface accumulated non-air suspended. Groups E, F & G classifies different dust types.

IP Code	Min. NEMA Rating				
IP65	4, 4X				
IP67	6				
IP68	6P				

TORQUE CONVERSION TABLE:

1	5	10	20	40	80	100	200	400
12	60	120	240	480	960	1200	2400	4800
1.36	6.8	13.6	27.2	54.4	108.8	136	272	544
600	800	1000	1200	1500	1800	2000	2200	2500
7200	9600	12000	14400	18000	21600	24000	26400	30000
816	1088	1360	1632	2040	2448	2720	2992	3400
	1.36 600 7200	12 60 1.36 6.8 600 800 7200 9600	12 60 120 1.36 6.8 13.6 600 800 1000 7200 9600 12000	12 60 120 240 1.36 6.8 13.6 27.2 600 800 1000 1200 7200 9600 12000 14400	12 60 120 240 480 1.36 6.8 13.6 27.2 54.4 600 800 1000 1200 1500 7200 9600 12000 14400 18000	12 60 120 240 480 960 1.36 6.8 13.6 27.2 54.4 108.8 600 800 1000 1200 1500 1800 7200 9600 12000 14400 18000 21600	12 60 120 240 480 960 1200 1.36 6.8 13.6 27.2 54.4 108.8 136	12 60 120 240 480 960 1200 2400 1.36 6.8 13.6 27.2 54.4 108.8 136 272 600 800 1000 1200 1500 1800 2000 2200 7200 9600 12000 14400 18000 21600 24000 26400

ELECTRIC FAIL-SAFE UNITS

ICI's electric fail-safe device is designed for critical applications where the loss of power to a piece of equipment could be damaging to a system or process. Our electric fail-safe device is a battery backup unit that delivers battery power automatically upon loss of utility power.

It can be used as a standalone battery back-up device or in combination with any electric actuator. Upon loss of utility power, battery power is routed to the operator selected designated fail position which drives the actuator open or close as selected. Upon return of utility power the electric fail-safe device automatically reverts to stanby status allowing the control of the actuator to transfer back to the controller.



Batteries are rechargeable lead-acid designed for long life (four to five years of dependable service life, or between 200 and 1000 charge/discharge cycles depending on the depth of discharge).

Temperature ranges from 32°F to 115°F (0°C to 46°C).

Standard equipment includes a test switch, red (loss of power) and green (utility power) status lights.

SPECIFICATIONS:

VOLTAGES AVAILABLE 115VAC (Up to 30 amps) 230VAC/1PH 24VDC

ENCLOSURES AVAILABLE

NEMA 4X, 12 & 13 – Carbon steel NEMA 4X – Stainless steel NEMA 4, 4X, 7 & 9 – Cast Aluminum



Wall of electric fail-safe units designed to safely power down a factory production line upon loss of utility power



CONTROL STATIONS

ICI'S control panels are designed to provide dependable operation as well as meet NEMA 4 specifications. While ICI offers a number of standard control panels we also design special controls for various applications.

Standard equipment includes red (closed) and green (open) status lights (Requires auxiliary switches in the actuator).

If your needs do not fall within the realm of our standard control panels please call or email your specifications for design consideration.

NEMA 4X, 12 & 13 - Carbon steel

NEMA 4, 4X, 7 & 9 - Cast Aluminum

NEMA 4X – Stainless steel

SPECIFICATIONS:

VOLTAGES AVAILABLE

115VAC 230VAC/1PH 12VDC 24VDC

ENCLOSURES AVAILABLE

MODES OF OPERATION AVAILALBLE

Open/Off/Close selector switch for actuator position selection Remote/Off/Local selector switch for selecting mode of operation 4-20mA transmitter dial knob for proportional control





ASK ABOUT OUR TEST BOX



THE INDELAC TEST BOX IS DESIGNED TO TEST THE <u>MAJORITY</u> OF OUR ACTUATORS, WITH AND WITHOUT MODULATING BOARDS AND TRANSMITTERS. THIS IS MAINLY USED FOR PRODUCTION BENCH CALIBRATION AND TESTING OF INDELAC ACTUATORS AS A STAND ALONE OR WITH A VALVE ATTACHED.

THIS TEST BOX IS CAPABLE OF TESTING AND CALIBRATING:

- 115VAC, 24VAC, 24VDC, 12 VDC
- 4-20mA and 0-10VDC MODULATING INPUT
- 4-20 mA and 0-10VDC FEEDBACK TRANSMITTER
- AUXILIARY SWITCHES

Note: This box will not test DC K Series or AC 14K & 27K that use 1/2HP motors. Do not exceed the following current draw when testing and/or calibrating actuator/valve assemblies: 115VAC 4Amps, 24VAC 6Amps, 24VDC 6Amps and 12Vdc 10Amps

INDELAC CONTROLS, INC.

